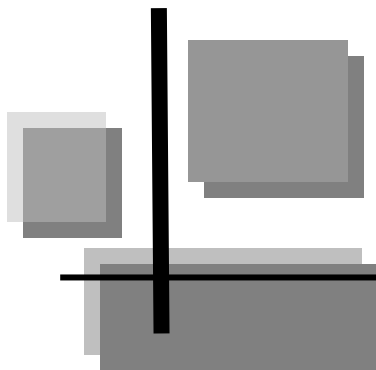




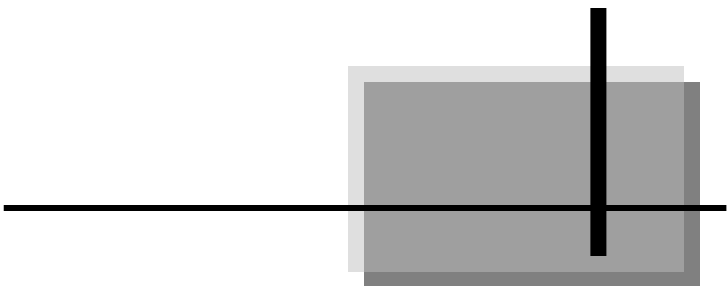
PARTS CATALOG

HYDRA-PULL 1880 VB MANURE SPREADER



Pik Rite, Inc
60 Pik Rite Lane
Lewisburg, PA 17837
Ph. 800-326-9763
Fx. 570-523-8175
www.pikrite.com

December, 2020





HYDRA-PULL 1880 VB MANURE SPREADER

(SPECIFICATIONS AND DESIGN SUBJECT TO CHANGE WITHOUT NOTICE)

DIRECTION ARROW

ARROWS ARE USED WITH ILLUSTRATIONS TO INDICATE THE FRONT OF THE UNIT. "RIGHT-HAND" AND "LEFT-HAND" SIDES ARE DETERMINED BY FACING THE DIRECTION OF MACHINE FORWARD TRAVEL.

BOX ENCLOSED ILLUSTRATIONS

A REFERENCE NUMBER, SHOWN IN THE PARTS LIST, IS ASSIGNED TO A BOX ENCOMPASSING ALL PARTS SOLD AS A SERVICE ASSEMBLY.

REFERENCE NUMBER IDENTIFICATION

000-099	PARTS USED FOR ASSEMBLY
100-199	BOLTS & FASTENERS
800-899	REPLACEMENT PARTS OR SERVICE ASSEMBLIES – USED TO REPLACE OR REBUILD COMPONENTS OF THE MACHINE

TABLE OF CONTENTS

7415-1-01	Main Frame & Hitch, WS & Removable Beaters	8
7415-1-02	Stone Guard Assembly.....	12
7415-1-03	Front Shields	14
7415-1-05	Endgate	16
7415-1-07	Axle & Walking Beam, Weigh Scale Compatible	20
7415-1-07A	Optional - Weigh Scale Assy, 5 Point System, GT400	22
7415-1-07B	Optional - Weigh Scale Assy, 5 Point System, NT460	24
7415-1-08	Wheels & Tires	26
7415-1-09	Optional Metering Shield	28
7415-2-01	1000 RPM Drive Line.....	30
7415-2-02	Main Drive Shaft.....	32
7415-2-03	Vertical Beaters, Quick Disconnect.....	34
7415-2-03A	Vertical Beater Gearbox	38
7415-2-04	Web Chain Drive	40
7415-2-05	Web Chain Gearbox	42
7415-3-01	Hydraulic Web Drive	46
7415-3-02	Hydraulic Endgate	48
7415-3-03	Endgate Cylinders	50

7415-4-01	Air Brakes	52
7415-4-02	Hydraulic Brake Assembly	56
7415-4-03	Optional - Tractor Brake Control, Tractor Installed Fitting.....	58
7415-5-01	Electrical & Lighting	60
7415-6-01	Safety Tow Chain	62
7415-6-02	Jack Stand.....	64
7415-6-03	SMV Emblem & Brackets	66
7415-6-04	Decals, Front of Spreader.....	68
7415-6-05	Decals, Sides & Rear.....	70

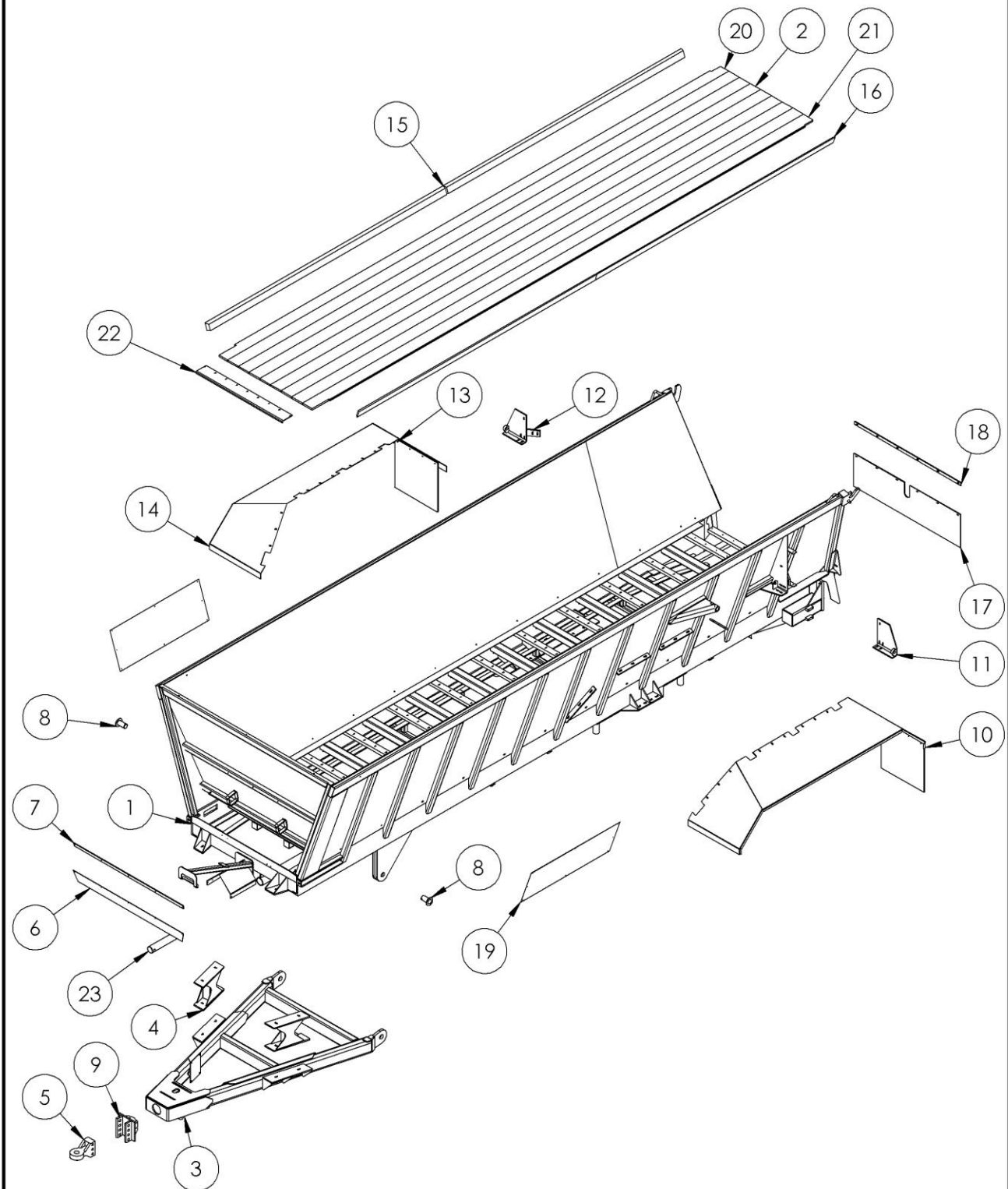
PARTS
CATALOG

7415-1-01 Main Frame & Hitch, WS & Removable Beaters

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	PR63000	Main Frame, 1880 Spreader, WS & Removable Beaters	1		
2	PR60009	Poly Board .75 x 6.00 x 282' Tongue and Groove	7		
3	PR63100	Hitch 1880 Spreader, WS w/ Load Cell Guard	1		
4	PR61002	Front Hitch Block, 1880 Spreader, Weigh Scale Compatible	2		
5	TH-0002	Bull-Pull Articulating Hitch, 3-Bolt	1		
6	PR60018	Belting, 880 Bushel Spreader	1		
7	PR60019	Flat Bar, 880 Bushel Spreader	1		
8	PR60025	Tongue Pin, 880 Spreader	2		
9	PR80007	Load Cell Mount, Hitch Area, 1880 VB	1		
10	PR60022	Fender, LH, 880 Bushel Spreader	1		
11	PR60023	Bracket, LH, End Gate Mount	1		
12	PR60024	Bracket, RH, End Gate Mount, 880 Bushel Spreader	1		
13	MF-9307	24' X 24' Mudflaps, w/ Logo (pc)	2		
14	PR60036	Fender, RH, 1880 Spreader	1		
15	PR60037	Bottom Bumper Rail, RH	2		
16	PR60038	Bottom Bumper Rail, LH	2		
17	PR60045	Belting, Lower Rear Deflector Belt	1		
18	PR60046	Bar, Deflector Belt Backing Bar	1		
19	PR60043	Decal Plate, Angled, Side	2		
20	PR60052	Poly Board, R.H., .75 x 6.00 x 282' Tongue and Groove	1		
21	PR60053	Poly Board, L.H., .75 x 6.00 x 282' Tongue and Groove	1		
22	PR60063	End Cap, Poly Board, 1880VB	1		
23	PR63101-A	Hitch Shaft, Long	1		
101	BL-4-FW	1/4 USS FW ZC	127		
102	BL-4-LW	1/4 SPLIT LW ZC	117		
103	BL-4-225-C	1/4 UNC X 2 1/4 CARRIAGE BOLT GR5 ZINC	9		
104	BL-4-150-C	1/4 UNC X 1 1/2' CARRIAGE BOLT GR5 ZINC	108		
105	BL-4-100-H	1/4-20 X 1 HEX CAP G5 ZC	5		

106	BL-4-N	1/4-20 HEX FIN NUTS ZC	122
107	BL-6-FW	3/8 USS FW ZC	40
108	BL-6-150-C	3/8 UNC X 1 1/2 CARRIAGE BOLT GR5 ZINC	24
109	BL-6-150-H	3/8-16 X 1 1/2 HEX CAP G5 ZC	8
110	BL-6-LW	3/8 SPLIT LW ZC	50
111	BL-6-N	3/8-16 HEX NUTS ZC	50
112	BL-6-LN	3/8 UNC FIN HEX LOCK NUT NE A563 GrA ZINC	10
113	BL-6-175-C	3/8 UNC X 1 3/4 CARRIAGE BOLT GR5 ZINC	26
114	BL-6-SW	3/8 SAE FW ZC	26
115	BL-6-250-H	3/8-16 X 2 1/2 HH C/S GR5 ZC	2
116	BL-8-FW	1/2 USS FW ZC	44
117	BL-8-LN	1/2-13 HEX LOCK NUT NYLON INSERT ZC	22
118	BL-8-175-H8	1/2 x 1 3/4', Grade 8, Hex Head	22
119	BL-5-FW	5/16 USS FW ZC	12
120	BL-5-LN	5/16-18 HEX LN NE ZC	6
121	BL-5-125-H	5/16-18 X 1 1/4 HEX CAP G5 ZC	6
122	BL-16-FW-8	1' Gr 8 Flat Washer	6
123	BL-16-800-8	1' x8', HH C/S G8 ZC	3
124	BL-16-LN-8	1' Hex LN ZC, Grade 8	5
125	BL-16-550-H8	1' x 5 1/2', HH C/S G8 ZC	1
126	BL-16-600-H8	1' x6', HH C/S G8 ZC	1

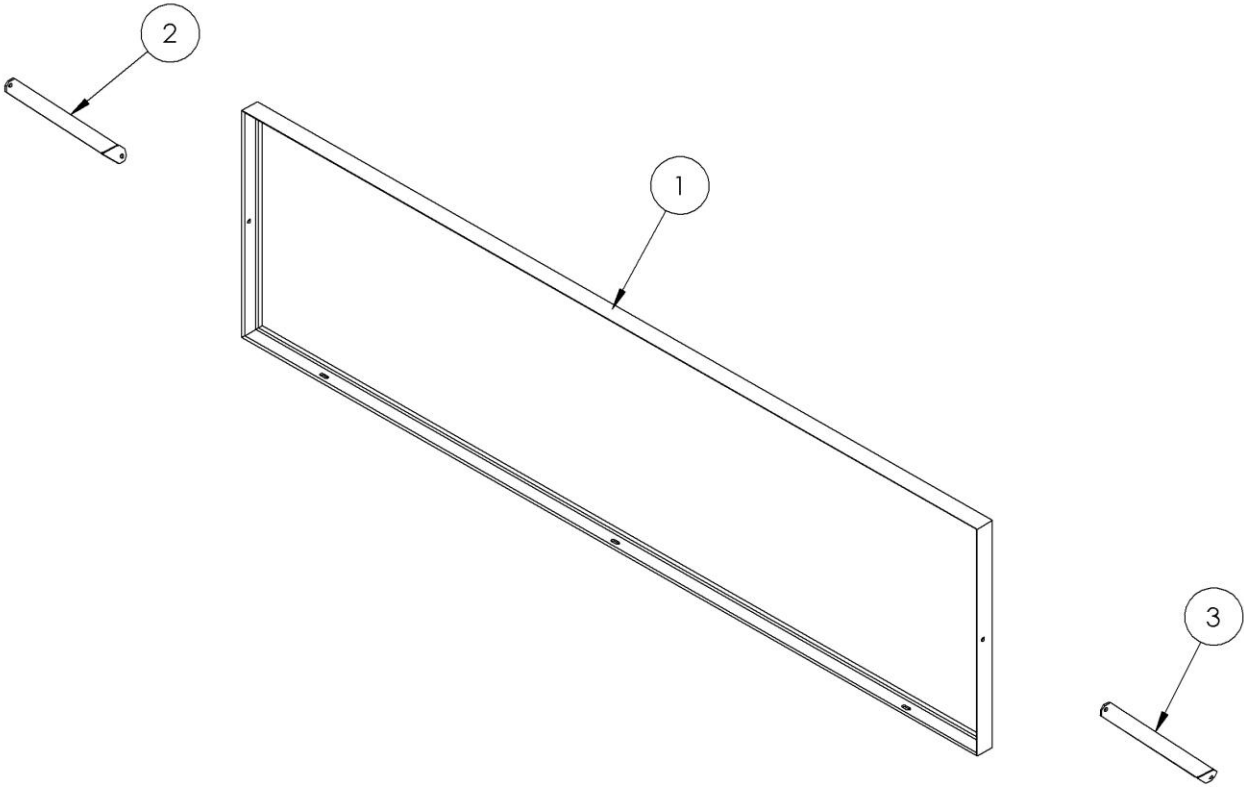
7415-1-01



7415-1-02 Stone Guard Assembly

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	PR39170	Screen, Rock Shield, 1880 Spreader	1		
2	PR39171	Gusset, Support, LH Mount, Rock Shield, 1880 Spreader	1		
3	PR39172	Gusset, Support, RH Mount, Rock Shield, 1880 Spreader	1		
100	BL-6-FW	3/8 USS FW ZC	14		
101	BL-6-LN	3/8 UNC FIN HEX LOCK NUT NE A563 GrA ZINC	7		
102	BL-6-400-H	3/8-16 X 4 HEX CAP G5 ZC	3		
103	BL-6-100-H	3/8 UNC X 1 HH C/S BOLT GR5 ZINC	2		
104	BL-6-300-H	3/8 UNC X 3 HH C/S BOLT GR5 ZINC	2		

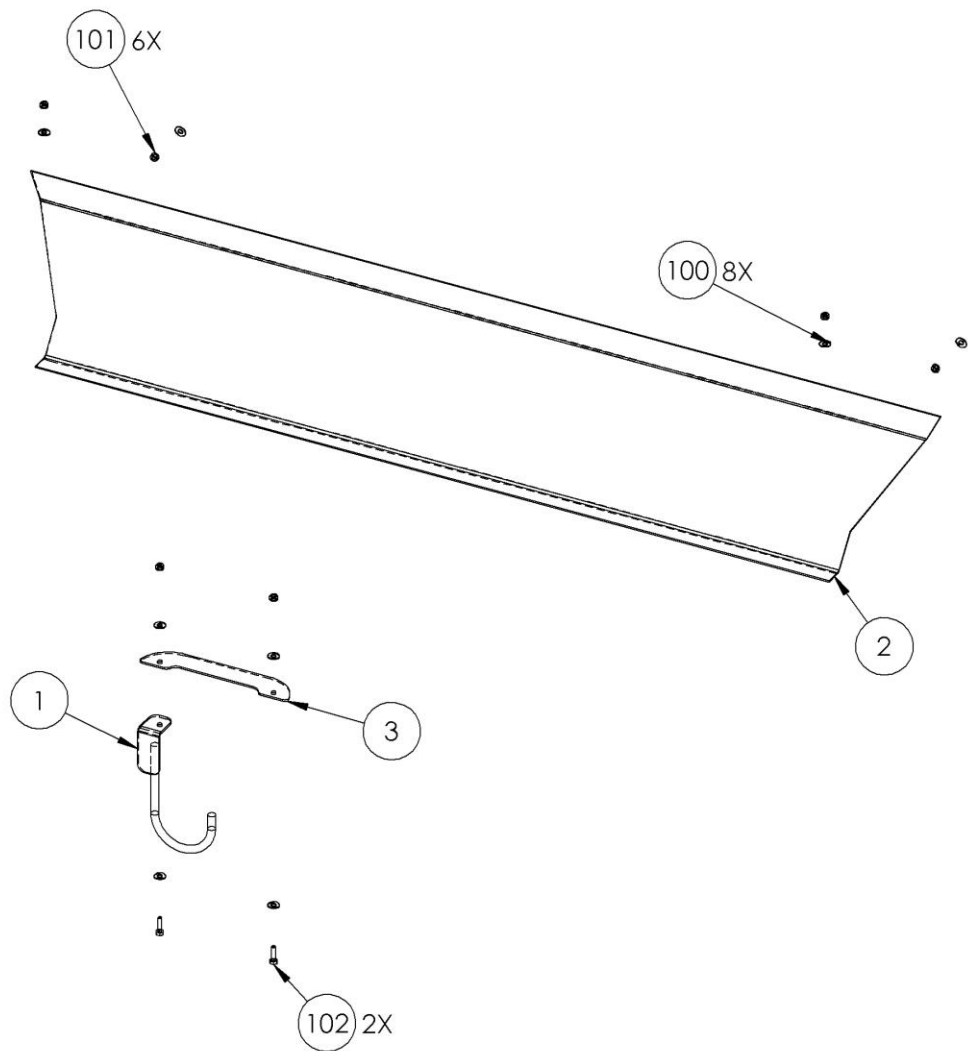
7415-1-02



7415-1-03 Front Shields

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	PR63003	PTO Holder, 1880VB	1		
2	PR60001	Front Spocket Cover, 880 Spreader	1		
3	PR60403	Belting Hose Holder, 880 Spreader	1		
100	BL-4-FW	1/4 USS FW ZC	8		
101	BL-4-LN	1/4-20 HEX LN NE ZC	6		
102	BL-4-100-H	1/4-20 X 1 HEX CAP G5 ZC	2		

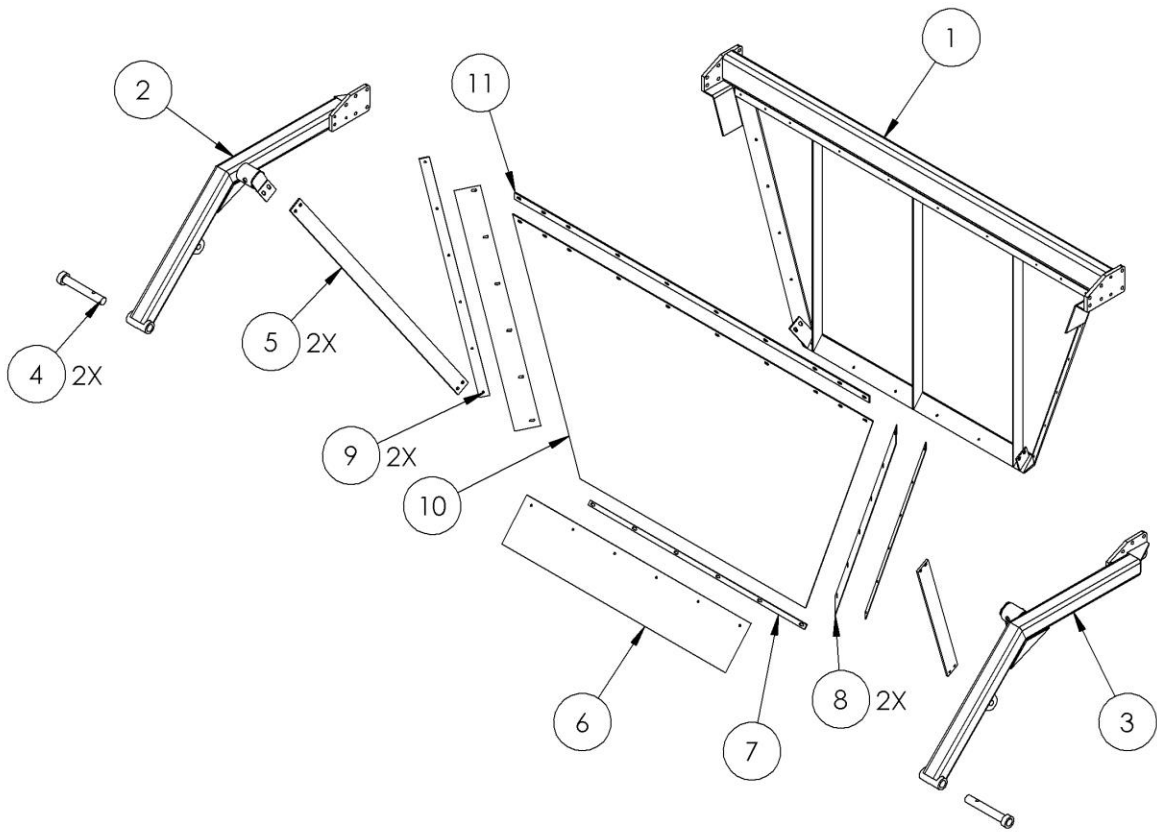
7415-1-03



7415-1-05 Endgate

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	PR60047	Endgate, 880 Bushel Spreader	1		
2	PR60048	Endgate, Arm R.H. 880 Spreader	1		
3	PR60049	Endgate, Arm L.H. 880 Spreader	1		
4	PR60015	End Gate Pin	2		
5	PR60061	Flat Bar	2		
6	PR60013	Belting, Bottom, End Gate, Spreader	1		
7	PR60014	Flat Bar, Backing, Bottom, End Gate, Spreader	1		
8	PR60050	Belting, End Gate	2		
9	PR60051	Backing Bar, End Gate, 1880 Spreader	2		
10	PR60011	Belting, End Gate Flap, Spreader	1		
11	PR60012	Flat Bar, Backing, End Gate Flap, Spreader	1		
12	STP-0020	Swivel Leveling Mount, Standoff. 2500lbs.	2		
101	BL-6-FW	3/8 USS FW ZC	0		
102	BL-6-SW	3/8 SAE FW ZC	0		
103	BL-6-125-H	3/8-16 X 1 1/4 HHCS G5 ZC	0		
104	BL-6-LN	3/8 UNC FIN HEX LOCK NUT NE A563 GrA ZINC	0		
105	BL-6-LW	3/8 SPLIT LW ZC	0		
106	BL-6-100-H	3/8 UNC X 1 HH C/S BOLT GR5 ZINC	0		
107	BL-8-FW	1/2 USS FW ZC	0		
108	BL-8-150-C	1/2 UNC X 1 1/2 CARRIAGE BOLT GR5 ZINC	0		
109	BL-8-LW	1/2 SPLIT LW ZC	0		
110	BL-8-N	1/2-13 HEX FIN NUTS ZC	0		
111	BL-10-SW-8	5/8 S.A.E. FLAT WASHERS	0		
112	BL-10-LW	5/8 SPLIT LW ZC	0		
113	BL-10-LN	5/8-11 HEX LN NE ZC	0		
114	BL-10-175-H8	5/8-11 X 1 1/2 HEX CAP G8 ZC	0		
115	BL-10-250-H-8	5/8-11 X 2 1/2 HEX CAP G8 ZC	0		
116	BL-8-300-H	1/2-13 X 3 HEX CAP G5 ZC	0		

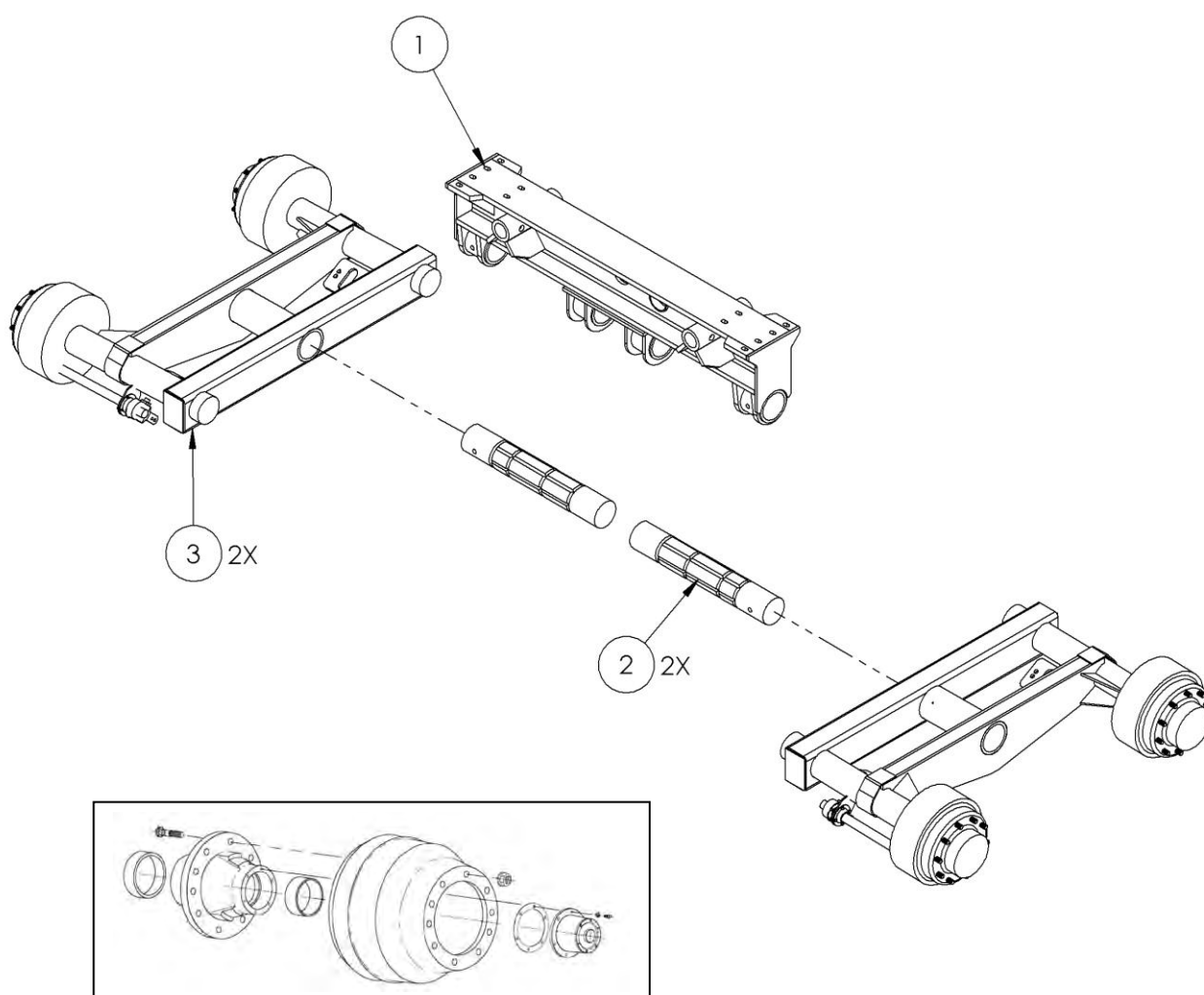
7415-1-05



7415-1-07 Axle & Walking Beam, Weigh Scale Compatible

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	PR80001	Axle Frame	1		
2	PR60003	Shaft, Walking Beam Pivot, 880 Bushel Spreader	2		
3	PR80004	Rocker, Walking Beam	2		
4	TRL-2750-2	Dust Cover, For 27,000lb Axles	4		
5	GF-2-2	2' Grease Manifold	2		
101	BL-12-750-H8	¾ x 7 1/2, Grade 8, Hex Head	2		
102	BL-12-LN-8	¾' Lock Nuts w/ Nylon Inserts, Grade 8	2		
103	BL-10-LN	5/8-11 HEX LN NE ZC	12		
104	BL-10-FW-8	5/8' Grade 8 Flat Washer	24		
105	BL-10-250-H-8	5/8-11 X 2 1/2 HEX CAP G8 ZC	12		
601	H2-76-2MP-2MP	1/8 in grease hose 1/8MP x 1/8MP x 76 in long	4		
801	TRL-2750-1-02	Assy Hub 10 Stud 285.75mm	1		Special Order Only
802	TRL-2750-1-03	Inner Bearing Cup	1		Special Order Only
803	TRL-2750-1-04	Outer Bearing Cup	1		Special Order Only
804	TRL-2750-1-05	Stud, Press-in M22 x 1.5	10		Special Order Only
805	TRL-2750-1-06	Drum, 16 ½' x 7'	1		Special Order Only
806	TRL-2750-1-07	Swivel Flange Nut	10		Special Order Only
807	TRL-2750-1-08	Gasket, Oil Cap	1		Special Order Only
808	TRL-2750-1-09	Oil Cap (with Vent Plug)	1		Special Order Only
809	TRL-2750-1-10	Lockwasher, Oil Cap	6		Special Order Only
810	TRL-2750-1-11	Cap Screw, Oil Cap	6		Special Order Only
811	TRL-2750-4	2 Piece Flange Nut, Wheel Stud	40		Special Order Only

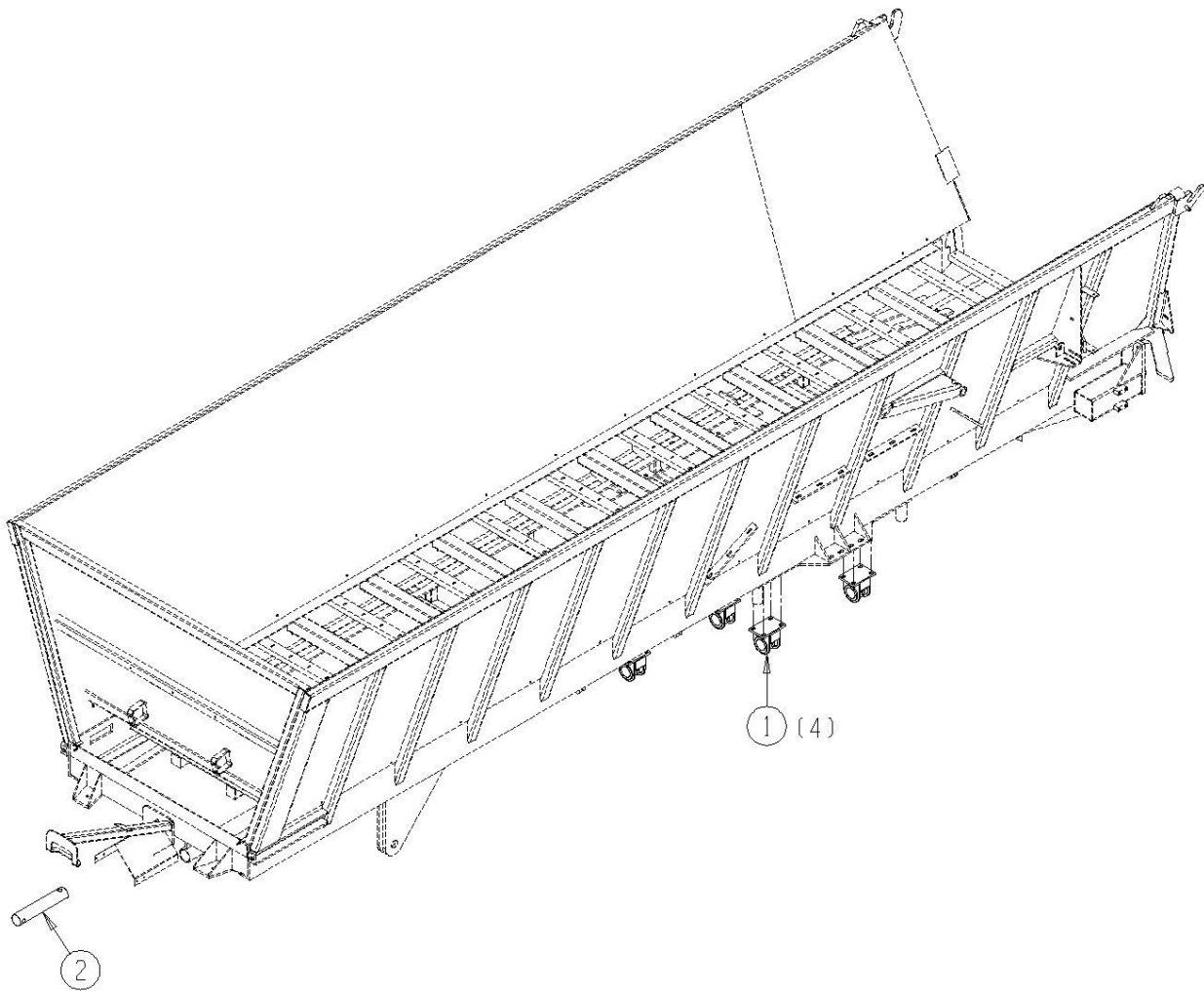
7415-1-07



7415-1-07A Optional - Weigh Scale Assy, 5 Point System, GT400

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	PR80003	Mount, Load Cell, 1880VB	4		
2	PR63101	Hitch Shaft, Hardened, Long	-1		
3	SWS-4605	Spreader Weighing system, 5 point Scale system with GT400	1		
4	SWS-4604-006	Rail Mount, Monitor Mount	1		
801	SWS-4605-001	Cell, dia 2.875 DB -21	0		
802	SWS-4605-002	Cell, dia 2.875 DB-21 HT	0		
803	SWS-4605-003	J-Box 6 Pt	0		
804	SWS-4605-004	J Box Cable, 9m	0		
805	SWS-4605-005	Power Cable 4- wire, 3m Cable	0		
806	SWS-4605-006	GT400 Indicator with RS232	0		

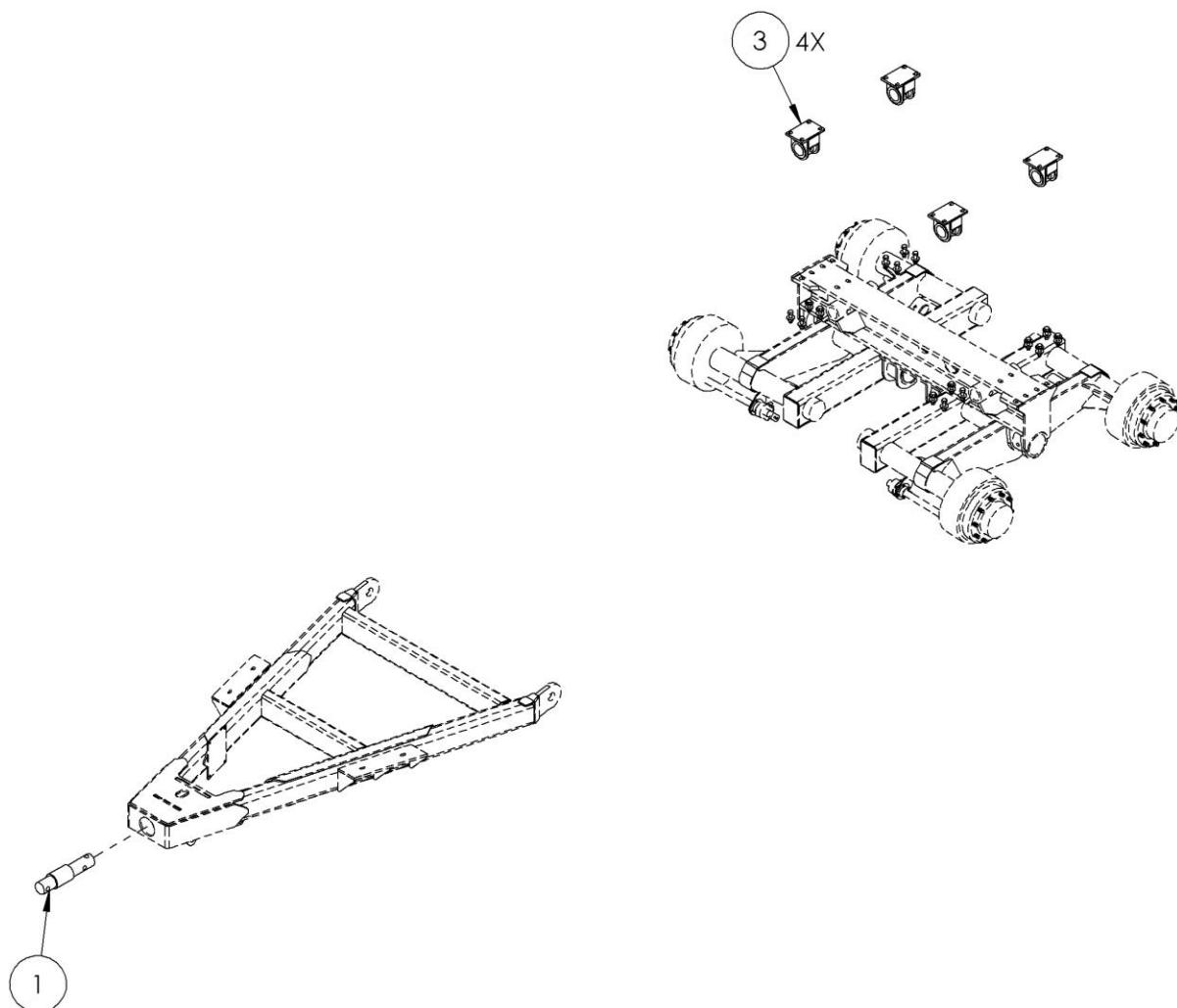
7415-1-07A



7415-1-07B Optional - Weigh Scale Assy, 5 Point System, NT460

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	SWS-4604-006	Rail Mount, Monitor Mount	1		
2	PR63101	Hitch Shaft, Hardened, Long	-1		
3	PR80003	Mount, Load Cell, 1880VB	4		
4	SWS-4606	Spreader Weighing system, 5 point Scale system with NT460	1		
5	SWS-4604-007	Sensor Shield, 1880vb, Sheet Steel	1		
100	BL-16-550-H8	1' x 5 1/2', HH C/S G8 ZC	1		
801	SWS-4605-001	Cell, dia 2.875 DB -21	0		
802	SWS-4605-002	Cell, dia 2.875 DB-21 HT	0		
803	SWS-4605-003	J-Box 6 Pt	0		
804	SWS-4605-004	J Box Cable, 9m	0		
805	SWS-4605-005	Power Cable 4- wire, 3m Cable	0		
806	SWS-4604-003	Indicator, W/AutoLog, NT460	0		

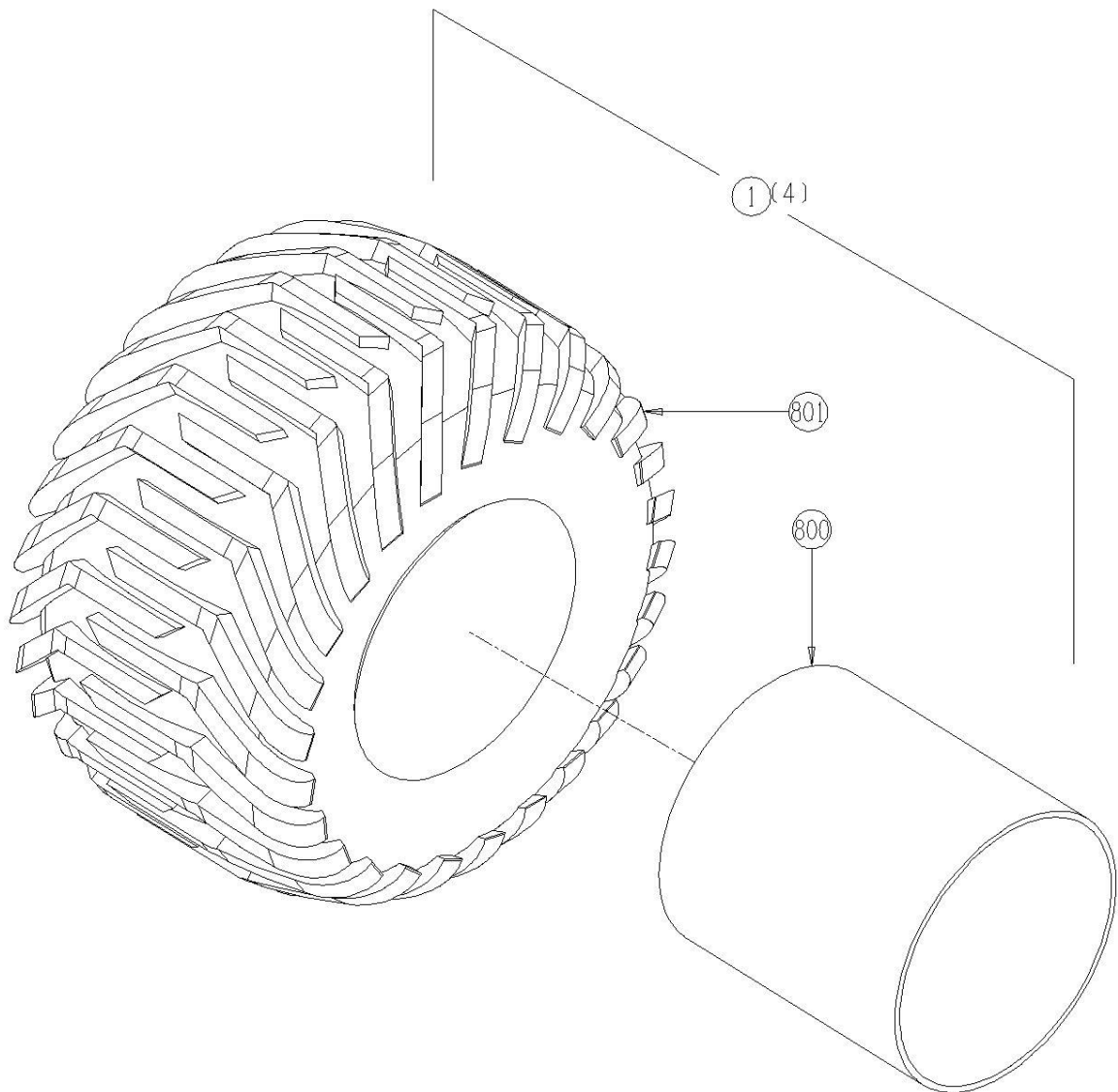
7415-1-07B



7415-1-08 Wheels & Tires

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	WHM-2000	700/40-22.5 Mounted Assembly	4		
800	WHL-2000	10 X 285.75mm Bolt 24 x 22.5	0		
801	WHT-2000	700/40-22.5 328 Tread 18 Ply	0		

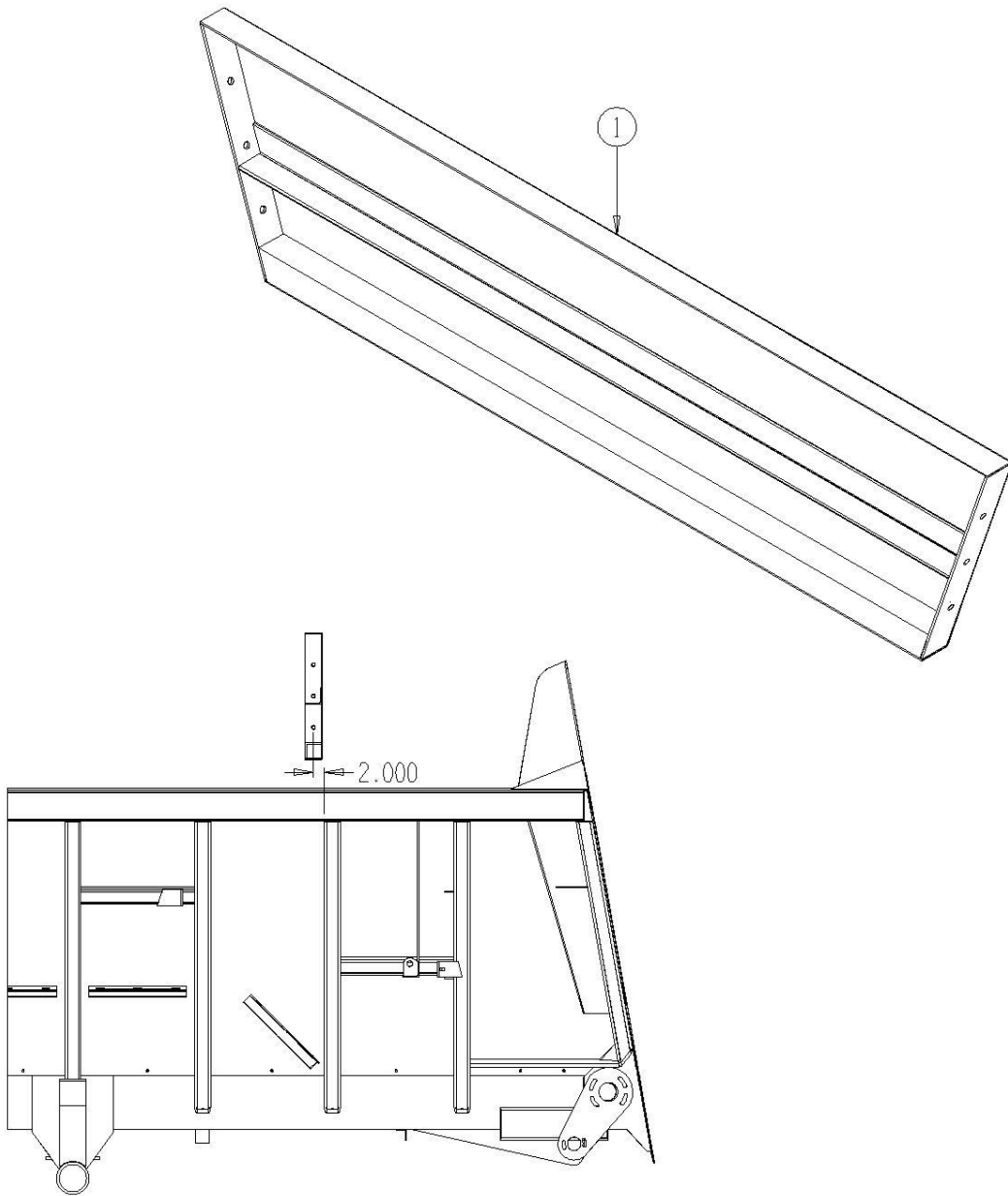
7415-1-08



7415-1-09 Optional Metering Shield

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	PR60039	Metering Shield, 1880 Spreader	1		
100	BL-10-200-H	5/8-11 X 2 HEX CAP G5 ZC	6		
101	BL-10-FW	5/8 USS FW ZC	12		
102	BL-10-LN	5/8-11 HEX LN NE ZC	6		

7415-1-09

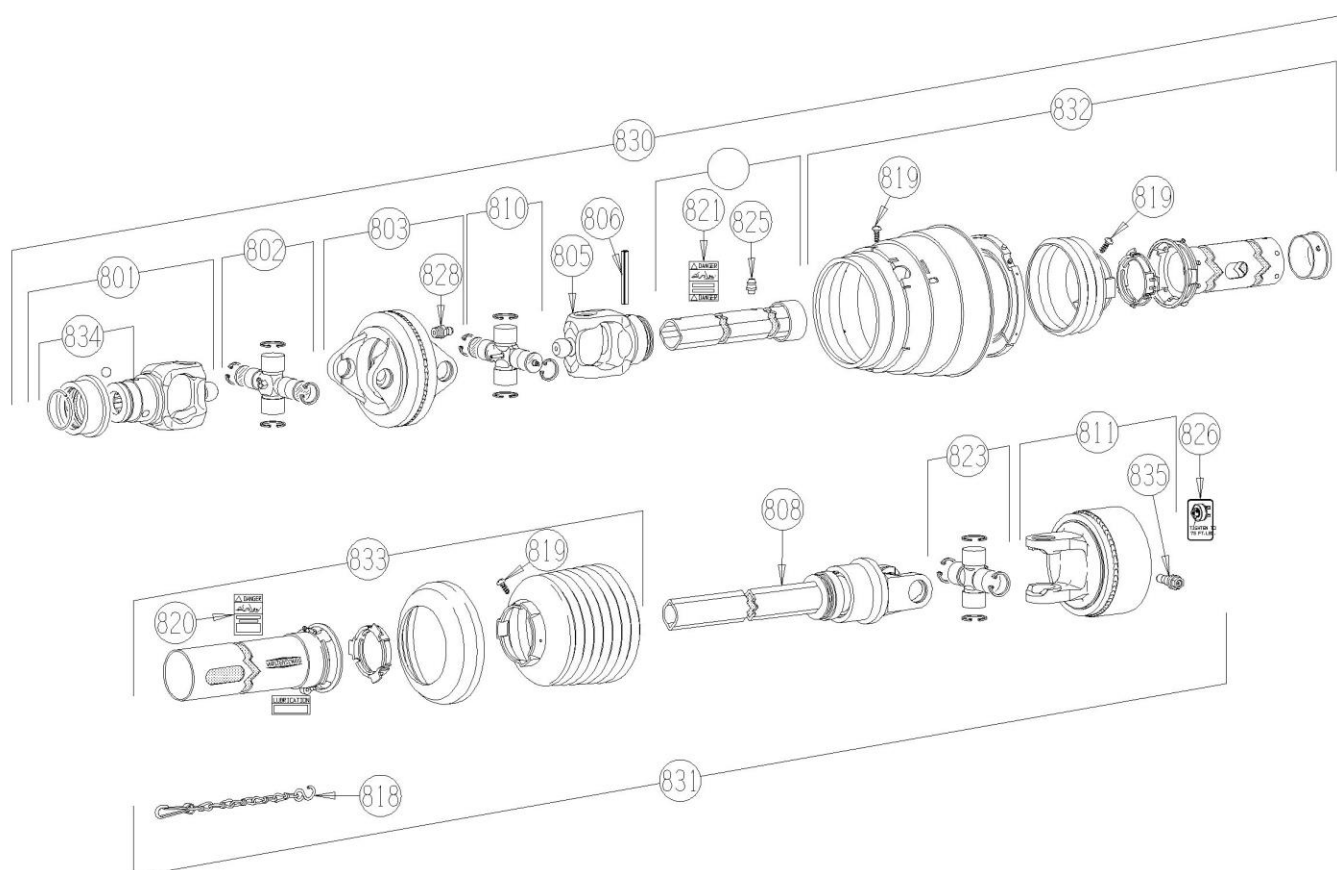


7415-2-01 1000 RPM Drive Line

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	PTS-1021	Driveline, 1-3/4-20 Spline, PWE580 HD Shaft For 880 Bushel Spreader	1	Replaces PTS-1020	Rev b starts with -74015006
801	PTS-1021A	Yoke, 1-3/4"-20 Spl. ASG	1		Special Order Only
802	PTS-1021B	Cross & Bearing Kit	1		Special Order Only
803	PTS-1005B	Double Yoke	1		Special Order Only
805	PTS-1021C	Inboard Yoke S5	1		Special Order Only
806	PTB-1014C	Spring Pin 10 X 75	1		Special Order Only
808	PTS-1021D	Overrunning Clutch & S4LGA Profile Assy	1		Special Order Only
810	PTS-4001B	Extended Lube Cross & Bearing Kit	1	Walterscheid Yokes	Special Order Only
811	PTS-1021E	Cut-Out Clutch	1		Special Order Only
812	PTS-1005F	CV Cone & Bearing Assy	1	Replaced with PTS-1021K	Special Order Only
813	PTS-1005G	Shield Cone 4 RIB	1	Replaced with PTS-1021L	Special Order Only
814	PTS-1002J	PTO Shield Bearing Ring	2		Special Order Only
817	PTS-1021F	Guard Cone 9 Rib	1		Special Order Only
818	PTS-1002K	PTO Shield Safety Chain	1		Special Order Only
819	PTS-1010K	Screw	8		Special Order Only
820	PTS-1010L	Decal, Outer	1		Special Order Only
821	PTS-1010M	Decal, Inner	1		Special Order Only
822	PTS-8100D	Reinforcing Collar	1		Special Order Only
823	PTS-1021G	Cross & Bearing Kit	1		Special Order Only
824	PTS-1021H	Support Bearing	1		Special Order Only
825	PTB-1014L	Zerk	1		Special Order Only
826	PTS-1009J	Decal	1		Special Order Only
827	PTS-1008Q	CV Lubrication Decal	1	Replaced with PTS-1021P	Special Order Only
828	PTS-1008C	Zerk, Double Yoke	1		Special Order Only
830	PTS-1021FH	Front Half Shaft, PTS-1021	1		Special Order Only
831	PTS-1021RH	Rear Half Shaft, PTS-1021	1		Special Order Only

832	PTS-1021FS	Inner Guard Kit	1	Special Order Only
833	PTS-1021RS	Outer Guard Kit	1	Special Order Only
834	PTS-1008R	ASG Collar Kit	1	Special Order Only
835	PTS-1009K	CC Lock Assembly	1	Special Order Only

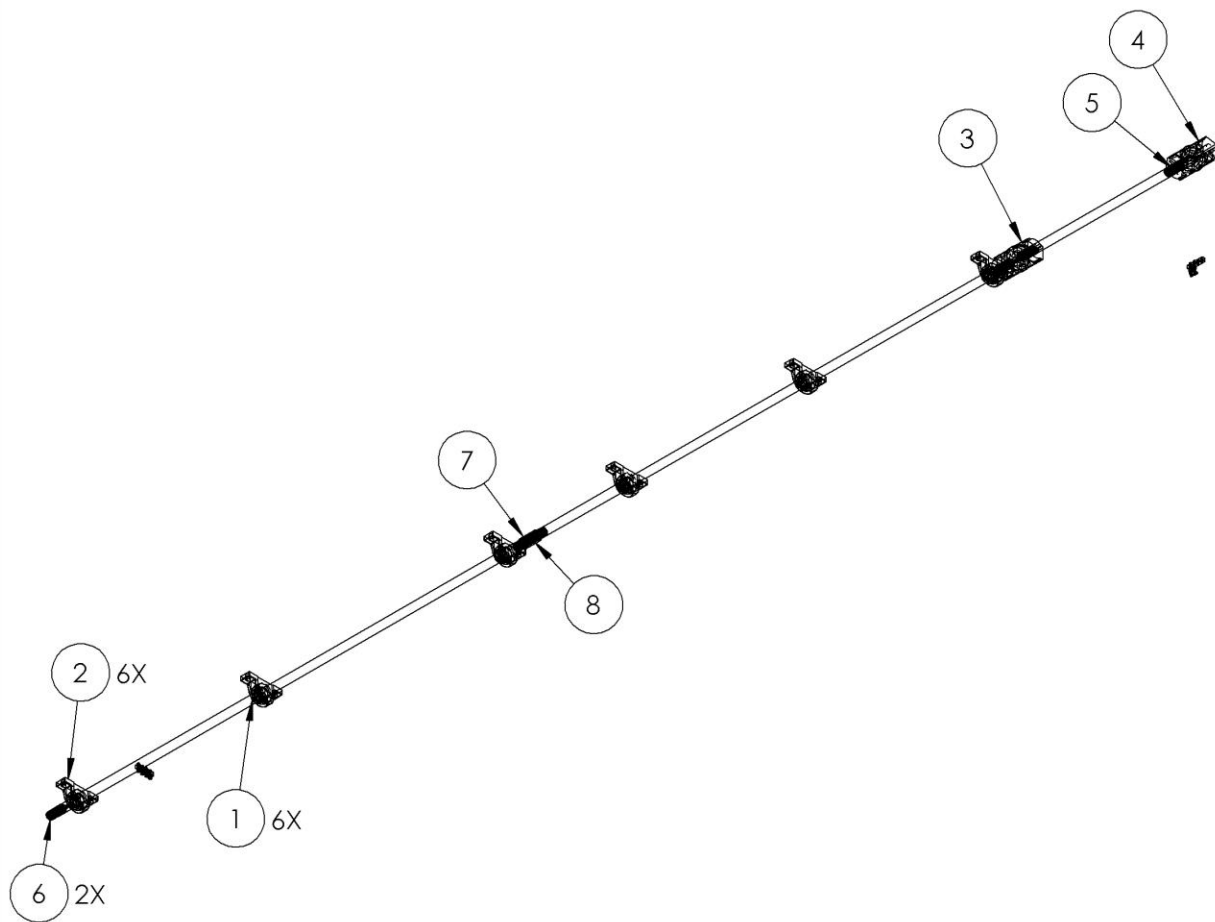
7415-2-01



7415-2-02 Main Drive Shaft

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	BR-175-100	Heavy Duty I t' Bearing	6		
2	BR-100-RAK	Bearing Housing 100 mm	6	11001	
3	PTS-1018	Yoke Assembly 1-3/4-20 1Slip,1 Lock	1		
4	PTS-1019	Yoke Assembly, 1-3/4-20,1-3/4-6 Both Lock	1		
5	PR60401	Rear Drive Shaft, 880 Bushel Spreader	1		
6	PR60402	Main Drive Shaft, 880 Bushel Spreader	2		
7	PR60404	Coupler, 1.75 x 20 Spline, 12/24 Pitch, P.A. 30–	1		
8	PIN-4-36	Roll Pin 1/4' x 2.25'	1		
601	GF-4-4	4' Grease Manifold	2		
602	GF-1827-45	Grease Fitting 1/8 NPT 45–	7		
603	A-1404-4-4	1/4 MP x 1/4 FPX	9		
604	GFA-51942	1/4'-28 Straight Adapter	12		
605	GFA-51943	1/4'-28 90– Adapter	5		
606	GFA-43716	1/8', 45– Adapter	1		
607	GFA-310912	1/4'-28 45– Adapter	4		
608	CL-6-3	Clamp, 3/8' O.D., Dual Tube, 1/4' Bolt Mount	3		
610	H2-29-2MP-2MP	1/8' Grease Hose 1/8MP x 1/8MP x 29' Long	1		
611	H2-62-2MP-2MP	1/8in Hose 1/8MP x 1/8MP x 62in Long	1		
612	H2-70-2MP-2MP	1/8 in grease hose 1/8MP x 1/8MP x 70 in long	1		
613	H2-80-2MP-2MP	1/8 in grease hose 1/8MP x 1/8MP x 80 in long	1		
614	H2-97-2MP-2MP	1/8' Grease Hose 1/8MP x 1/8MP x 97' Long	1		
615	H2-110-2MP-2MP	1/8in Hose 1/8MP x 1/8MP x 110in Long	1		
616	H2-130-2MP-2MP	1/8' Grease Hose 1/8MP x 1/8MP x 130' Long	1		
617	H2-160-2MP-2MP	1/8' Grease Hose 1/8MP x 1/8MP x 160' Long	1		

7415-2-02



7415-2-03 Vertical Beaters, Quick Disconnect

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	VTB-1893-A1	1000 RPM Beater Gearbox, 1880 Spreader	1		
2	PR63500	Beater Panel, RH, 1880 Spreader, Remov Beaters	1		
3	PR63501	Beater Panel, LH, 1880 Spreader, Remov Beaters	1		
4	VTB-0040	LH 1880 Beater, HD 15mm Flighting	1	74015006-	Replaces VTB-0011
5	VTB-0041	RH 1880 Beater, HD 15mm Flighting	1	74015006-	Replaces VTB-0012
6	PR63502	Top Bearing Plate, V-Box Spreader	1		
7	BR-085-4PF	85mm Four Bolt Piloted Flange Housing	2		
8	BR-175-085-I	Bearing, 1 1/2" ID, TS	2		
9	PR64011	Beater Panel Wing, LH	1		
10	PR64012	Beater Panel Wing, RH	1		
11	PR60058	Tab, Beater Panel Wing	2		
12	PR60060	Top Plate Spacer	2		
13	PR60059	Top Gusset	2		
14	PR63503	Beater Pan, 1880, Removable Beaters (SN 74015002-)	1	S.N.74015002-	
15	PR63504	Belting, Beater Pan, 1880 Spreader	2	S.N. 74015002-	
16	PR63505	Plate, Safety Lock, Remov Beaters 1880 Spreader	2		
17	GF-2-2	2' Grease Manifold	1		
18	GF-1827-45	Grease Fitting 1/8 NPT 45-	2		
19	A-1404-2-2	1/8 MP x 1/8 FPX	4		
20	PIN-250L	1/4" Lynch Pin	2		
21	VTB-1899-B3	Right Blade	10		
22	VTB-1899-C3	Left Blade	10		
23	VTB-1899-F3	Knife, Weight Specific	56	1190VB: 71113001- 1180VB: 74015011-	
24	HP-1038	Gear Lube, 80W90 @ Quart	11	Hydra Ram Spreader	
101	BL-6-FW	3/8 USS FW ZC	18		
102	BL-6-LW	3/8 SPLIT LW ZC	10		
103	BL-6-N	3/8-16 HEX NUTS ZC	10		

104	BL-6-125-C	3/8 UNC X 1 1/4 CARRIAGE BOLT GR5 ZINC	10
105	BL-7-SW	7/16 SAE FW ZC	8
106	BL-7-LW	7/16' Split LW,Zinc Coated	8
107	BL-7-125-HH	7/16' x 1 1/4', Hex Head, Gr 5, Zinc	8
108	BL-8-150-C	1/2 UNC X 1 1/2 CARRIAGE BOLT GR5 ZINC	14
109	BL-8-250-C	1/2 UNC X 2 1/2 CARRIAGE BOLT GR5 ZINC	4
110	BL-8-FW	1/2 USS FW ZC	18
111	BL-8-LW	1/2 SPLIT LW ZC	18
112	BL-8-N	1/2-13 HEX FIN NUTS ZC	18
113	BL-9-FW-8	9/16' Grade 8 Flat Washer	32
114	BL-9-LN	9/16' Lock Nuts w/Nylon Inserts	16
115	BL-9-200-H8	9/16-12 x 2, Hex Head, Grade 8	16
116	BL-10-FW-8	5/8' Grade 8 Flat Washer	16
117	BL-10-LN	5/8-11 HEX LN NE ZC	8
118	BL-10-200-H8	5/8-11 X 2 HEX CAP G8 ZC	116
119	BL-10-200-H	5/8-11 X 2 HEX CAP G5 ZC	4
120	BL-12-FW-8	1/2' Grade 8 Flat Washer	4
121	BL-12-200-8	1/2' x2', HH C/S G8 ZC	2
122	BL-12-LN-8	1/2' Lock Nuts w/ Nylon Inserts, Grade 8	2
123	BL-10-175-H8	5/8-11 X 1 1/2 HEX CAP G8 ZC	40
124	BL-10-LNS	5/8-11 Stover Lock Nut	152
125	BL-10-SW	5/8 SAE FW ZC @	12
126	BL-6-LN	3/8 UNC FIN HEX LOCK NUT NE A563 GrA ZINC	4
127	BL-6-125-H	3/8-16 X 1 1/4 HHCS G5 ZC	4
128	BL-4-FW	1/4 USS FW ZC	2
129	BL-4-LN	1/4-20 HEX LN NE ZC	1
130	BL-4-175-H	1/4-20 X 1 1/2 HEX CAP G5 ZC	1
604	H2-143-2MP-2MP	1/8 in grease hose 1/8MP x 1/8MP x 143 in long	1
605	H2-174-2MP-2MP	1/8 in grease hose 1/8MP x 1/8MP x 174 in long	1

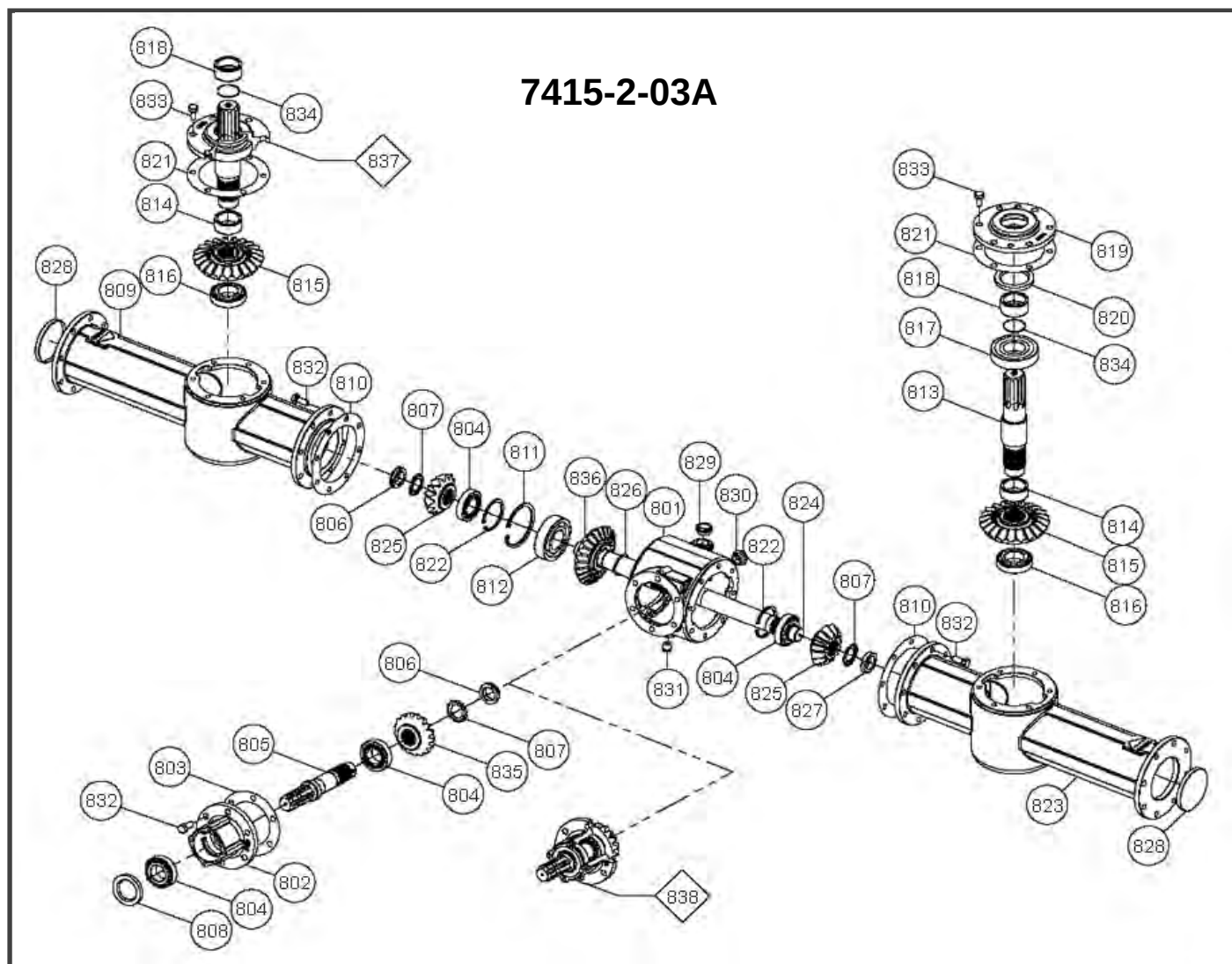
7415-2-03

This exploded view diagram illustrates the assembly of a mechanical component, likely a conveyor roller or a similar rotating part. The central element is a large, cylindrical roller assembly (part 21) featuring a series of V-shaped ribs or blades. Surrounding this central part are various structural and mounting components. At the top, a long, flat plate (part 6) is shown with four sets of fasteners (parts 7, 8, 19) for securing it. To the left, a large, curved structural member (part 2) is detailed with multiple attachment points for brackets (parts 10, 11, 12, 13) and pins (parts 16, 17, 18, 20). Below this, a curved support arm (part 14) is shown with two curved end pieces (part 15). To the right, another structural member (part 9) is shown with a pin (part 3). The bottom center features a drive mechanism (part 1) consisting of a motor or actuator connected to a shaft. Various other parts, including a large circular base (part 5), a central hub (part 4), and numerous small fasteners and pins (parts 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23), are shown in their relative positions for assembly.

7415-2-03A Vertical Beater Gearbox

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	VTB-1893-A1	1000 RPM Beater Gearbox, 1880 Spreader	0		
801	VTB-1899-A1	Housing	1		Special Order Only
802	VTB-1899-J2	Hub	1		Special Order Only
803	VTB-1899-H2	Gasket	1		Special Order Only
804	VTB-1899-G1	Bearing 32209	4		Special Order Only
805	VTB-1899-L2	Shaft	1		Special Order Only
806	VTB-1899-D1	Threaded Ring	2		Special Order Only
807	VTB-1899-E1	Washer	3		Special Order Only
808	VTB-1899-K2	Oil Seal	1		
809	VTB-1893-B1	Right Spacer Tube	1		Special Order Only
810	VTB-1899-A2	Gasket	2		Special Order Only
811	VTB-1893-C1	Snap Ring	1		Special Order Only
812	VTB-1899-H1	Bearing 6311	1		Special Order Only
813	VTB-1893-D1	Spined Shaft	2		Special Order Only
814	VTB-1899-V1	Spacer	2		Special Order Only
815	VTB-1899-W1	Gear Z=22	2		Special Order Only
816	VTB-1899-X1	Bearing 32210	2		Special Order Only
817	VTB-1899-T1	Bearing 6311-2RS	2		Special Order Only
818	VTB-1899-M1	Spacer	2		Special Order Only
819	VTB-1899-Q1	Calotte	2		Special Order Only
820	VTB-1899-S1	Oil Seal	2		Special Order Only
821	VTB-1899-R1	Gasket	2		Special Order Only
822	VTB-1893-E1	Snap Ring	2		Special Order Only
823	VTB-1893-F1	Right Spacer Tube	1		Special Order Only
824	VTB-1899-C1	Shaft	1		Special Order Only
825	VTB-1899-F1	Bevel Pinion Z=13	2		Special Order Only
826	VTB-1899-K1	Circlip E 55	1		Special Order Only
827	VTB-1899-L1	Threaded Ring	1		Special Order Only

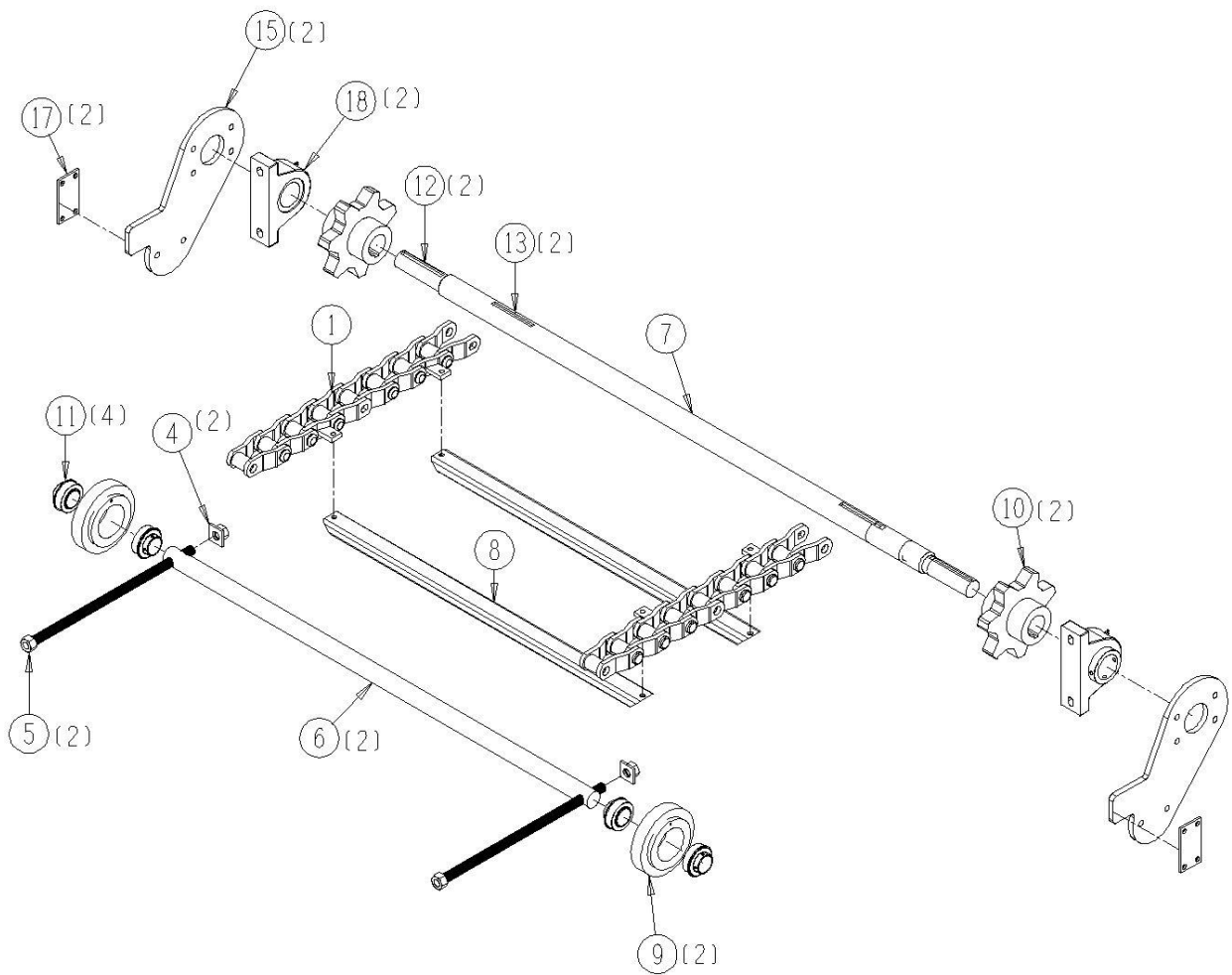
828	VTB-1893-G1	End Cap	2	Special Order Only
829	VTB-1899-E2	Oil Plug, 1' Gas.	1	Special Order Only
830	VTB-1899-C2	Oil Lev. Indicator	1	Same as GBXA-5-ST10B
831	VTB-1899-D2	Oil Plug, 1/2' Gas	1	Special Order Only
832	VTB-1899-Z1	Screw, hex-hd M14X35	22	Reference Only, Special Order
833	VTB-1899-P1	Screw, hex-hd M14X30	12	Reference Only, Special Order
834	VTB-1899-N1	O-ring 2212	2	Special Order Only
835	VTB-1899-G2	Bevel Pinion Z=17	1	Special Order Only
836	VTB-1899-J1	Gear Z=24	1	Special Order Only
837	VTB-1893-H1	Cap	2	Special Order Only
838	VTB-1899-M2	Hub Complete, 790, 1190VB Gearbox	1	Special Order Only



7415-2-04 Web Chain Drive

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
	GF-1428	Grease Fitting 1/4' x 28 straight	4		
1	PR60415	Pull Chain, Right Hand Side, Pintle Style	0	74013002	
1	PR60421	Pull Chain, Mill Chain, Pintle Style, Tab Center of Link, Universal	2		
2	PR60416	Pull Chain, Left Hand Side, Pintle Style	0	74013002	
4	PR60016	Adjustment Plate, Front Drive, Spreader	2		
5	PR60041	Tension Bolt, 1880 Spreader	2		
6	PR60017	Shaft, Front Idler Sprocket Shaft, 880 Bushel Spreader	1		
7	PR60040	Shaft, Apron Chain, 1880 Spreader, Dual Drive	1		
8	PR60419	Flight, Mill Chain, 1880 Spreader, Angle	0		
8	PR60420	Flight Mill Chain, Channel Tab Center on Chain	29		
9	RLR-0027	Spreader Roller, 1880 Front Idler, 74013002-	2		
10	PR60417	Drive Spocket, Pintle Chain, 2 Piece Spocket, 2 1/2' Bore, 5/8 Keyway	2		
11	BR-200-ER	Bearings, 2' ER	4		
12	KEY-8-8-86-HCS	1/2in Key 5.375in Long, High Carbon Steel	2		
13	KEY-10-10-550-HCS	5/8in Key, 5.50in Long, 4140 Material	2		
15	PR60066	Torque Plate, Gearbox	2		
16	SPRG-1200-EH	Spring, Extra Heavy 2' Hole Dia., 1' Rod x 12' Long	2		
17	PR60068	Mount, Torque Plate, Gearbox	2		
18	BR-250-HD	Heavy Duty 2-1/2' Brg Assy, W/Pillow Block	2		
100	BL-8-150-H8	1/2x1 1/2 Grade 8 Hex Head	58		
101	BL-8-LN	1/2-13 HEX LOCK NUT NYLON INSERT ZC	58		
102	BL-8-FW	1/2 USS FW ZC	58		

7415-2-04

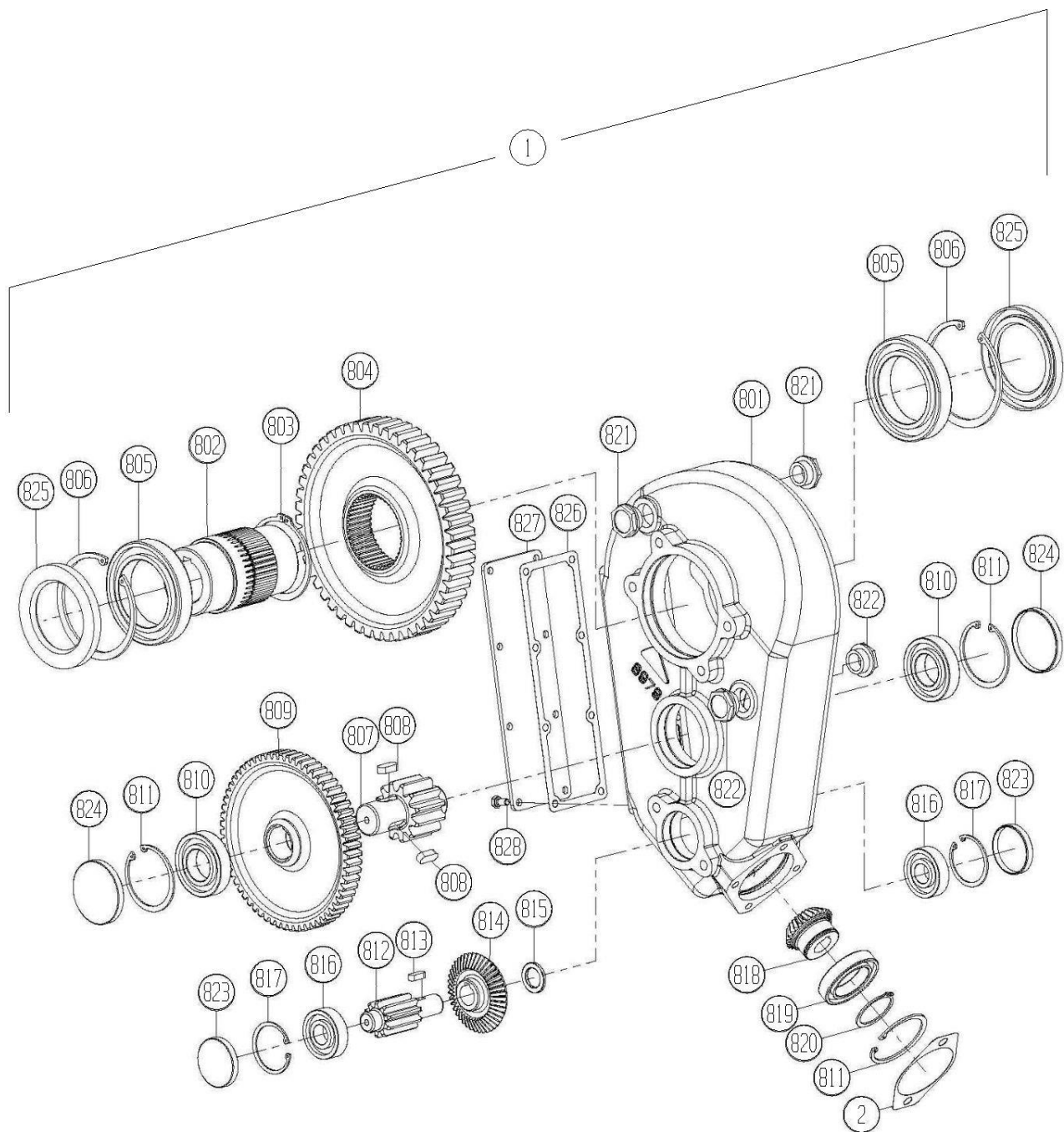


7415-2-05 Web Chain Gearbox

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	GBX-1893	Gearbox, Vertical Beater Apron Drive	2		
2	PR60026	Flange Gasket, Apron Drive Gear Box	0		
3	HM-1893	Orbit Motor, Vertical Beater Apron Drive	2		
4	HP-1038	Gear Lube, 80W90 @ Quart	3	Hydra Ram Spreader	
100	BL-M-14-40-H	14mm x 40 mm, Hex Head Bolt	12		
101	BL-10-LW	5/8 SPLIT LW ZC	12		
801	GBX-1893-D	Housing	1		
802	GBX-1893-B	Gearbox Hub	1		
803	GBX-1893-C	Internal Retaing Clip	1		
804	GBX-1893-E	Gear Z=54	1		
805	GBX-1893-A	Ball Bearing, Open	2		
806	GBX-1893-F	Internal Clip	2		
807	GBX-1893-G	Pinion Z=12	1		
808	GBX-1893-H	Key 12x8x30	2		
809	GBX-1893-I	Gear Z=63	1		
810	GBX-1893-J	Bearing 6208	2		
811	GBX-1893-K	Circlip I 80	3		
812	GBX-1893-L	Pinion Z=10	1		
813	GBX-1893-M	Key 8x7x25	1		
814	GBX-1893-N	Gear Z=43	1		
815	GBX-1893-O	Spacer	1		
816	GBX-1893-P	Bearing 6305	2		
817	GBX-1893-Q	Circlip I 62	2		
818	GBX-1893-R	Pinion Z=28	1		
819	GBX-1893-S	Bearing	1		
820	GBX-1893-T	Circlip E 50	1		
821	GBX-1893-U	Oil Plug 'J1' Gas	2		
822	GBX-1893-V	Oil Level Indic. 'J1' Gas	2		

823	GBX-1893-W	Plug	2
824	GBX-1893-X	Plug	2
825	GBX-1893-Y	Shaft Seal, Gearbox	2
826	GBX-1893-Z	Gasket	1
827	GBX-1893-A1	Cover	1
828	GBX-1893-B1	Screw, hex-hd M8x16	8

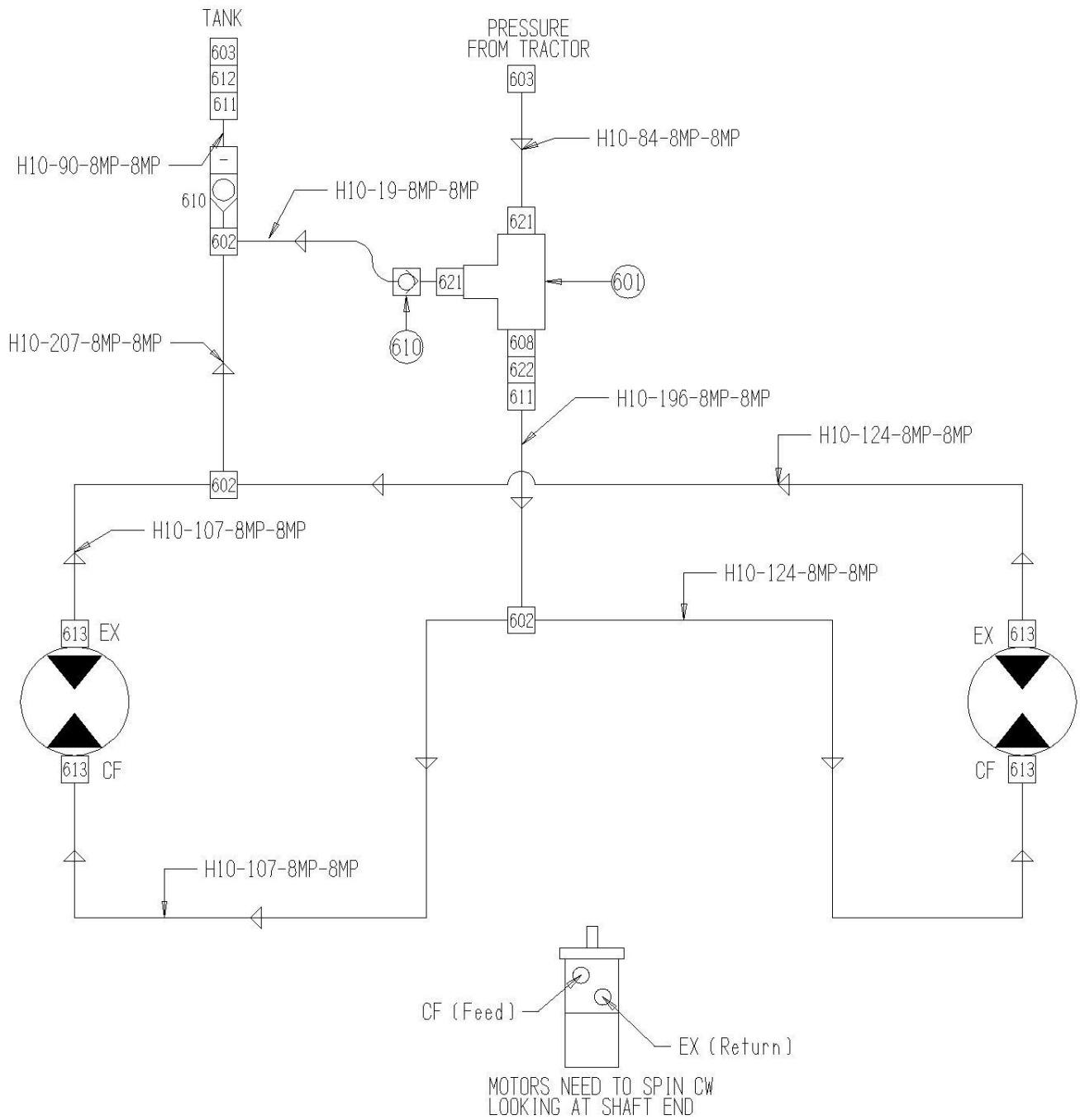
7415-2-05



7415-3-01 Hydraulic Web Drive

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
601	HV-RV-3H	Relief Valve w/ SAE #10 Ports	1		
602	A-1603-8-8-8	Swivel T 1/2' NPTF	3		
603	A-QD2010-8-8	Tractor Quick Coupler, Male, 1/2' w/ FPT	2		
604	HA-1004-4	Test Point Plug #4 SAE Thread	1		
605	A-6901-8-8	8 SAE x 1/2 FPX90–, Forged	1		
606	A-6900-8-8	8 SAE x 1/2' FPX	1		
607	A-1501-8-8	1/2 MP x 1/2 FPX90–	1		
608	A-6401-10-8	10 SAE x 1/2 MPT Male	3		
610	HV-CKV-800S	1/2' Parker Check Valve	1		
611	A-1404-8-8	1/2 MP to 1/2 FPX, Straight	2		
612	A-5404-8-8	Hex Nipple 1/2' x 1/2'	1		
613	A-6902-10-8	10 SAE X 1/2' FPX 45–	4		
614	H10-84-8MP-8MP	5/8 in Hose 1/2 x 1/2 x 84 in Long	1		
615	H10-90-8MP-8MP	5/8Hose x 1/2MP x 1/2MP x 90' Long	1		
616	H10-107-8MP-8MP	5/8 in Hose 1/2MP x 1/2MP x 107 in Long	2		
617	H10-196-8MP-8MP	5/8 in hose 1/2MP x 1/2MP x 196 in long	1		
618	H10-207-8MP-8MP	5/8 in hose 1/2MP x 1/2MP x 207 in long	1		
619	H10-124-8MP-8MP	5/8 in Hose 1/2MP x 1/2MP x 124 in Long	2		
620	H10-19-8MP-8MP	5/8 in hose 1/2MP x 1/2MP x 19 in long	1		
621	a-6901-10-8	10 SAE x 1/2 FPX90–, Forged	2		
622	VLV-050-BHP	Valve, Ball, 1" NPT, 7250 PSI, High Pressure	1		
623	HA-1004-G	Hydraulic, Pressure Gauge w/1/4 NPT Stem	1		
624	HA-1005-T	Test Point Probe	1		

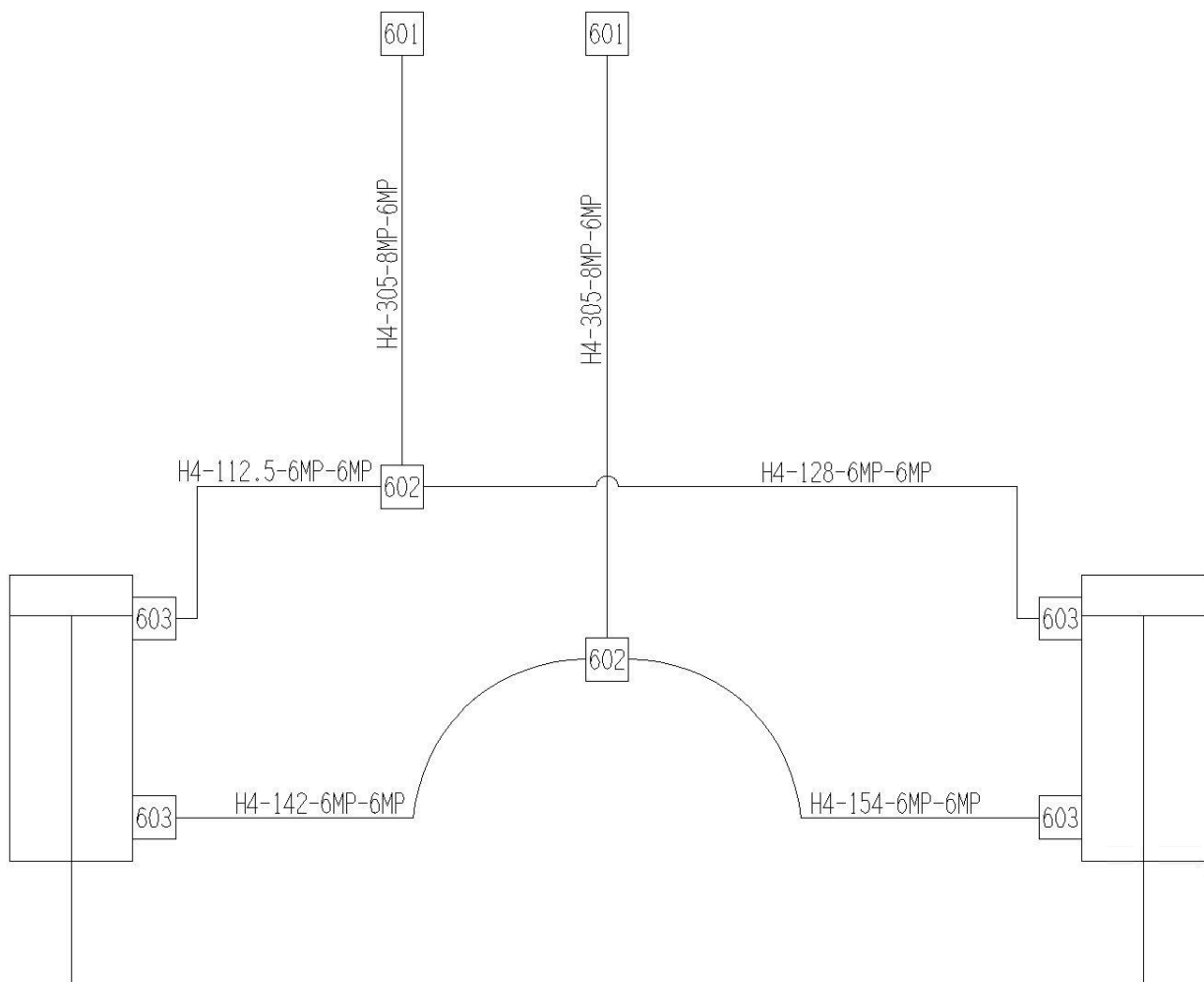
7415-3-01



7415-3-02 Hydraulic Endgate

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
601	A-QD2010-8-8	Tractor Quick Coupler, Male, 1/2' w/ FPT	2		
602	A-1603-6-6-6	Swivel T 3/8' NPTF	2		
603	A-6901-8-6	8 SAE x 3/8' FPX90–, Forged	4	20095001-	
604	H4-305-8MP-6MP	1/4' Hose 1/2MP x 3/8MP x 305' Long	2		
605	H4-112.5-6MP-6MP	1/4 IN HOSE 6MP x 6MP x 112-1/2 LONG	1		
606	H4-128-6MP-6MP	1/4' Hose 3/8MP x 3/8MP x 128' Long	1		
607	H4-142-6MP-6MP	1/4 IN HOSE 6MP x 6MP x 142 LONG	1		
608	H4-154-6MP-6MP	1/4 in hose 3/8MP x 3/8MP x 154 in long	1		

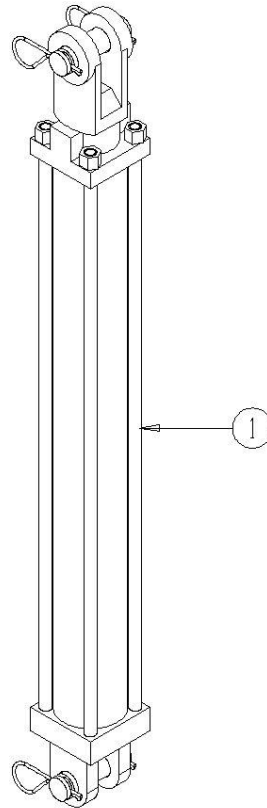
7415-3-02



7415-3-03 Endgate Cylinders

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	HC-250-2408-OR	Hydraulic Cylinder 2 1/2 x 24 #8 SAE w/ O-Piston Ring Seal	2		NOT TO BE USED IN SINGLE ACTING APPLICATIONS Replaces HC-250-2408-IV
801	HC-250-125	Seal Kit for 2 1/2' x 1 1/4' Cylinder	0	HC-250-3008 (642602, 645596) HC-250-2408-OR	2500 or 3000psi cylinders

7415-3-03



7415-4-01 Air Brakes

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	TRL-BRK-0001	Trailer Air Brake, Brake Actuating Kit	1		
2	TRL-BRK-0002	Air Line Set for Air Brakes	1		
3	AIR-N6DOT	3/8' Nylon Tubing @ ft., Meets D.O.T. Specs, Black	23.875		
4	A-1405-8-8	1/2' NPT Coupler w/Swivel	2		
5	A-1501-12-12	1/2 MP x 1/2 FPX 90°	1		
6	A-1404-12-12	1/2 MP x 1/2 FPX	1		
7	A-5405-4-6	Pipe Adapter 3/8 FPT x 1/4 MPT	2		
8	LA-309	Universal Gladhand Holder	2		
9	TRL-BRK-0001-34	Air Chamber Assembly	4		
10	PR60032	Panel, Air Compressor Shield, 880 Spreader	1		
601	H10-228-12MP-12MP	5/8 in hose 3/4MP x 3/4MP x 228 in long	1		
801	TRL-BRK-0003	Gladhand - Service	1		
802	TRL-BRK-0004	Gladhand - Emergency	1		
803	TRL-BRK-0005	1/2' Bulkhead Coupling	2		
804	TRL-BRK-0006	3/8 x 1/4 Male Connector	2		
805	TRL-BRK-0007	3/8 x 3/8 Male Connector	3		
806	TRL-BRK-0008	3/8 x 3/8 Male Elbow	5		
807	TRL-BRK-0009	1/4' Drain Valve	1		
808	TRL-BRK-0010	3/4' Hex Nipple	1		
809	TRL-BRK-0011	3/8' Pipe Plug	1		
810	TRL-BRK-0012	Air Tank - Standard 9'x28'	1		
811	TRL-BRK-0013	Emergency Spool	1		
812	TRL-BRK-0014	Air Relay Valve	1		
814	TRL-BRK-0016	3/8' x 40' Air Brake Hose Assy	2		
815	TRL-BRK-0017	3/8' X 72' Air Brake Hose Assy	2		
816	TRL-BRK-0001-01	Beam Options	1		Special Order Only
817	TRL-BRK-0001-02	Spider	2		Special Order Only
818	TRL-BRK-0001-03	Bracket-Camshaft Support	2		Special Order Only

819	TRL-BRK-0001-04	Retainer Plate	4	Special Order Only
820	TRL-BRK-0001-05	Bolt, Retainer Plate Attachment	8	Special Order Only
821	TRL-BRK-0001-06	Lockwasher, Cover Attachment	8	Special Order Only
822	TRL-BRK-0001-07	Nut, Retainer Plate Attachment	8	Special Order Only
823	TRL-BRK-0001-08	Bracket, Air Chamber Mounting	2	Special Order Only
824	TRL-BRK-0001-09	Bushing, Spider Anchor Pin	4	Special Order Only
825	TRL-BRK-0001-10	Anchor Pin	4	Special Order Only
826	TRL-BRK-0001-11	Shoe and Lining Assembly	4	Special Order Only
827	TRL-BRK-0001-12	Lining, Brake Block Cam	4	Special Order Only
828	TRL-BRK-0001-13	Lining, Brake Block Anchor	4	Special Order Only
829	TRL-BRK-0001-14	Roller	4	Special Order Only
830	TRL-BRK-0001-15	Retainer, Roller	4	Special Order Only
831	TRL-BRK-0001-16	Spring, Shoe Retractor	2	Special Order Only
832	TRL-BRK-0001-17	Retainer Pin, Retractor Spring	4	Special Order Only
833	TRL-BRK-0001-18	Spring, Shoe Keeper	4	Special Order Only
834	TRL-BRK-0001-19	Washer, Camshaft	2	Special Order Only
835	TRL-BRK-0001-20	Grease Seal	4	Special Order Only
836	TRL-BRK-0001-21	Bushing, Camshaft Spider	2	Special Order Only
837	TRL-BRK-0001-22	Washer	2	Special Order Only
838	TRL-BRK-0001-23	Washer, Camshaft Slack Adjuster End	2	Special Order Only
839	TRL-BRK-0001-24	Snap Ring	2	Special Order Only
840	TRL-BRK-0001-25	Retainer, Camshaft Slack Adjuster End	2	Special Order Only
841	TRL-BRK-0001-26	Bushing, Camshaft Support	2	Special Order Only
842	TRL-BRK-0001-27	Camshaft, LH/RH	2	Special Order Only
843	TRL-BRK-0001-28	Slack Adjuster Straight Automatic, 1.46 x 28-spline 6' Arm	2	Special Order Only
844	TRL-BRK-0001-29	Nut, Inner Spindle Bearing	2	Special Order Only
845	TRL-BRK-0001-30	Lockwasher, Indexing	2	Special Order Only
846	TRL-BRK-0001-31	Lockwasher, Tab	2	Special Order Only
847	TRL-BRK-0001-32	Nut, Outer Spindle	2	Special Order Only
848	TRL-BRK-0001-33	Grease Fitting, 65-	2	Special Order Only
850	TRL-BRK-0001-35	Lockwasher, Air Chamber Mounting	4	Special Order Only

851 TRL-BRK-0001-36 Nut, Air Chamber Mounting

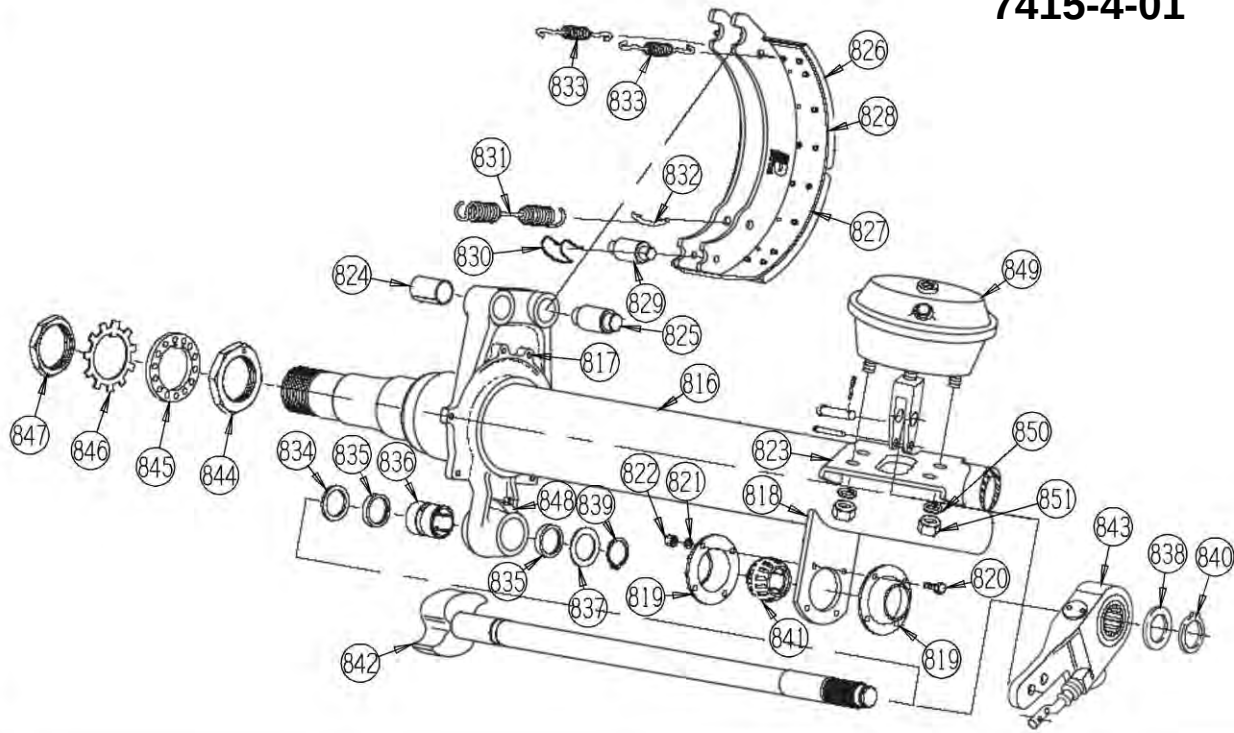
4

Special Order Only

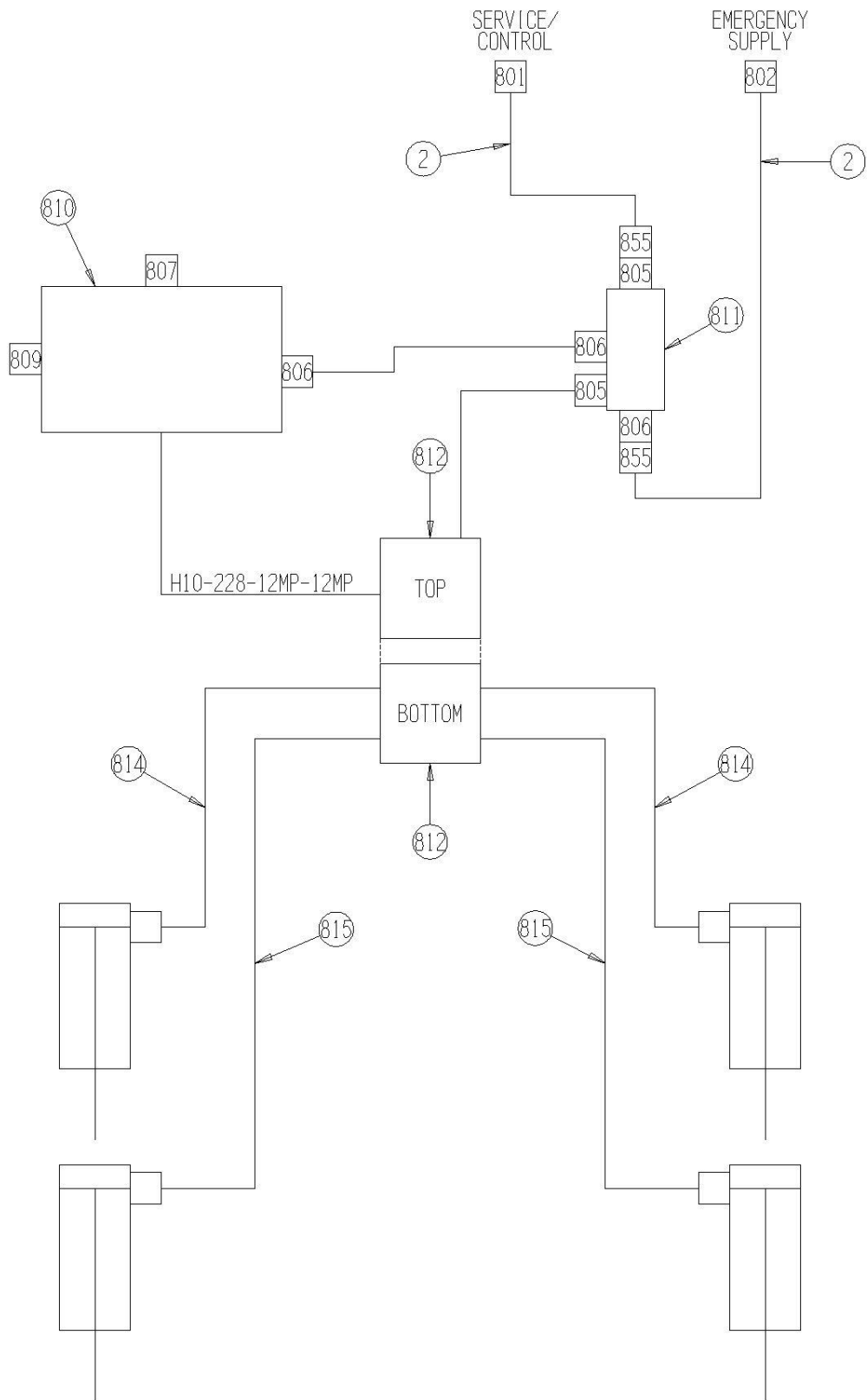
855 A-5502-6-8 Street Elbow 90, 3/8 MP x 1/2 FP

2

7415-4-01



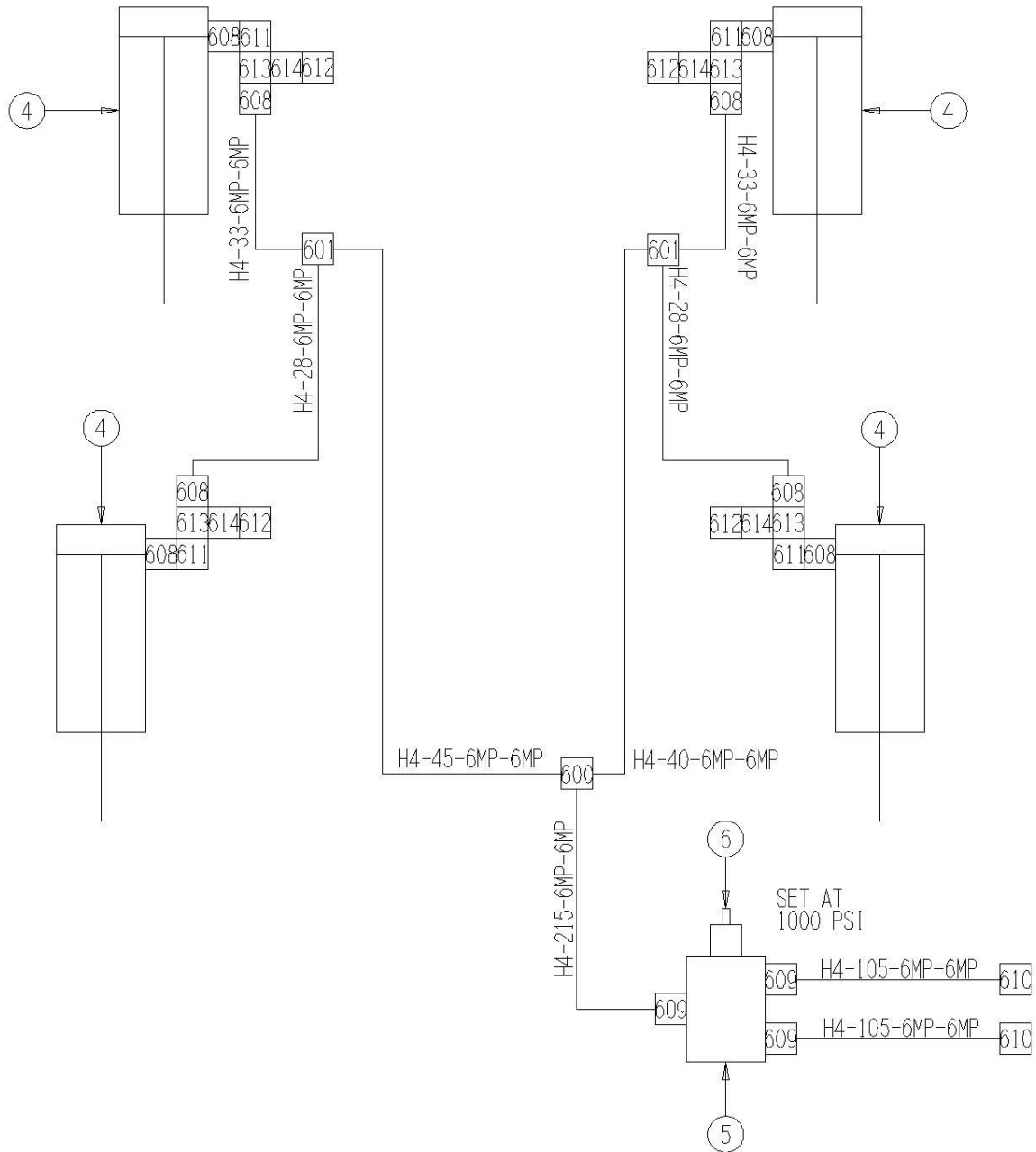
7415-4-01



7415-4-02 Hydraulic Brake Assembly

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
3	PR60074	Hydraulic Brake Mount, Spreader	4		
4	PR60073	Spring Return Brake Cylinder, Hyd. Brakes	4		
5	HV-1002	Pressure Reducing/Relieving Valve 50-1500 w/RFF Body	1		
6	HV-1002-K	Standard Knob for HV-1002	1		
600	A-1603-6-6-6	Swivel T 3/8" NPTF	1		
601	A-1601-6-6-6	3/8 MP x 3/8 FPX x 3/8FPX Tee	1		
602	H4-28-6MP-6MP	1/4in Hose 3/8MP x 3/8MP x 28 in Long	2		
603	H4-45-6MP-6MP	1/4 in hose 3/8MP x 3/8MP x 45 in long	1		
604	H4-40-6MP-6MP	1/4 in hose 3/8MP x 3/8MP x 40 in long	1		
605	H4-215-6MP-6MP	1/4 in hose 3/8MP x 3/8MP x 215 in long	1		
606	H4-105-6MP-6MP	1/4 in hose 3/8MP x 3/8MP x 105 in long	2		
607	H4-33-6MP-6MP	1/4 hose 3/8MP x 3/8MP x 33' long	2	20095001-	
608	A-1501-6-6	3/8" MP x 3/8" FPX90°	8		
609	A-6900-6-6	6 SAE x 3/8" FPX	3		
610	A-QD2010-8-8	Tractor Quick Coupler, Male, 1/2" w/ FPT	2		
611	A-5404-6-6	Hex Nipple, 3/8" x 3/8"	4		
612	HA-1004-T	Test Point Plug, 1/4" NPT	4		
613	A-1601-04-06-06	3/8 MP x 3/8 FPX x 3/8 FPX Tee	4		
614	A-5000-4	3/8" NPTF Hex Pipe Cplg.	4		

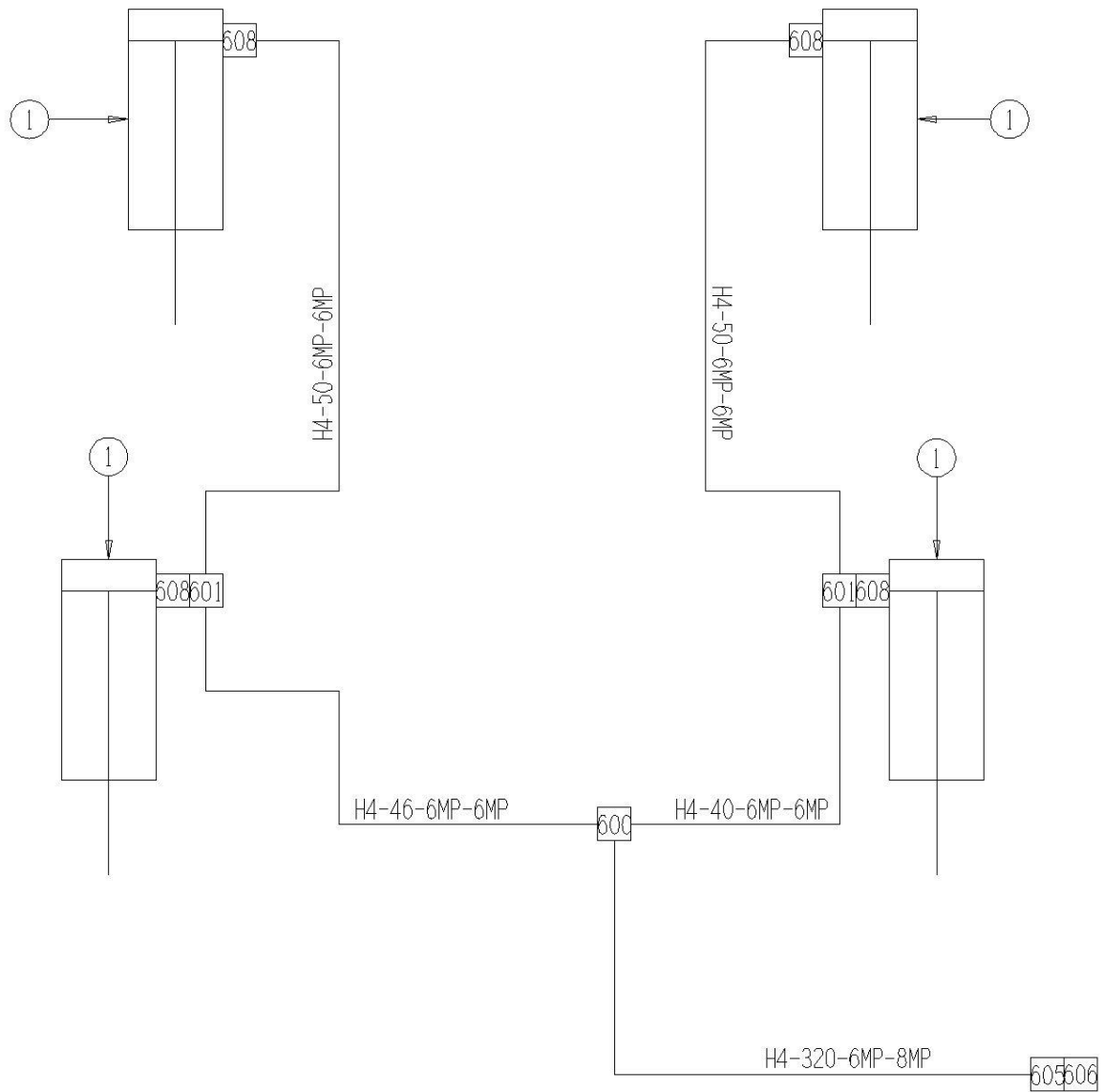
7415-4-02



7415-4-03 Optional - Tractor Brake Control, Tractor Installed Fitting

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
0	PR60074	Hydraulic Brake Mount, Spreader	4		
1	PR60073	Spring Return Brake Cylinder, Hyd. Brakes	4		
600	A-1603-6-6-6	Swivel T 3/8' NPTF	1		
601	A-1601-6-6-6	3/8 MP x 3/8 FPX x 3/8FPX Tee	2		
602	H4-50-6MP-6MP	1/4 in hose 3/8MP x 3/8MP x 50 in long	2		
603	H4-46-6MP-6MP	1/4 in hose 3/8MP x 3/8MP x 46 in long	1		
604	H4-40-6MP-6MP	1/4 in hose 3/8MP x 3/8MP x 40 in long	1		
605	A-7455-08-18	Metric To Pipe Adapter, 1/2in Pipe to 18mm	1		
606	AQ-160559	Hyd. Quick-Connect Coupler, JD Hydraulic Brake	1		
607	H4-320-6MP-8MP	1/4 hose x 3/8 MP x 1/2 MP x 320 in Long	1		
608	A-1404-6-6	3/8 MP x 3/8 FPX	4		
609	A-6900-6-6	6 SAE x 3/8' FPX	3		

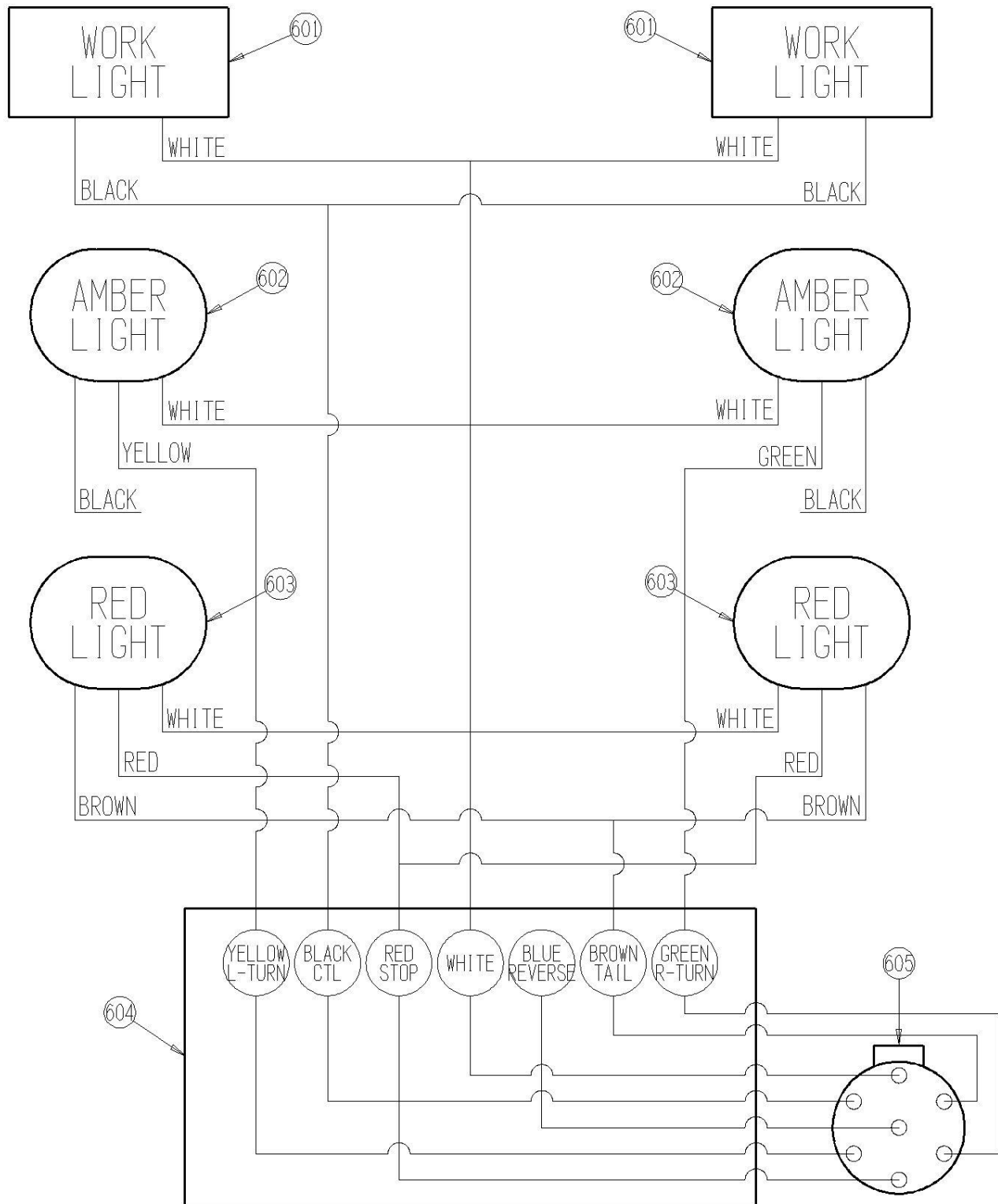
7415-4-03



7415-5-01 Electrical & Lighting

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	EL-50561-397	Spreader Light Harness, Left Side, 1880 Spreader	1		
2	EL-50562-416	Light Harness, Right Side, 1880 Spreader	1		
3	EL-40604-13	Harness, Work Lights, Spreader	2		
4	EL-50780-362	7 Conductor, 30' Long, Harness, 1880 Spreader	1		
5	PR63007	Light Bracket	2		
100	BL-6-125-C	3/8 UNC X 1 1/4 CARRIAGE BOLT GR5 ZINC	8		
101	BL-6-LW	3/8 SPLIT LW ZC	8		
102	BL-6-N	3/8-16 HEX NUTS ZC	8		
103	BL-6-SW	3/8 SAE FW ZC	16		
104	BL-6-100-H	3/8 UNC X 1 HH C/S BOLT GR5 ZINC	4		
105	BL-6-LN	3/8 UNC FIN HEX LOCK NUT NE A563 GrA ZINC	4		
106	BL-1224-125-DT	12-24 x 1 1/4' Drill and Tap Screw	6		
107	BL-4-FW-8	1/4' Flat Washer Grade 8	26		
108	HA-1031	Hydraulic Hose Holder 3/8	6		
109	BL-4-075-H	1/4 UNC X 1/2 HH C/S BOLT GR5 ZINC	10		
110	BL-4-LN	1/4-20 HEX LN NE ZC	10		
111	ELL-375	3/8' Wire Loom @ft	2		
601	EL-1233	Light, Auxiliary Work Light, Clear, Trapezoid Beam, TL#80394	2		Replaces EL-1201
602	EL-1501	LED Ag Light, LH, w/ brake light	1		
603	EL-1502	LED Ag Light, RH, w/ brake light	1		
604	ELE-15-964	Junction Box, 4x8x3.5deep, plastic, w/knockouts & plugs	1	19426	
605	ELT-37675	Seven Conductor Plug with Spring, Round Connection	1	Trucks	
606	EL-1503	4-Pin Light Connector, LH	1		
607	EL-1504	4-Pin Connector, LED Light, RH	1		

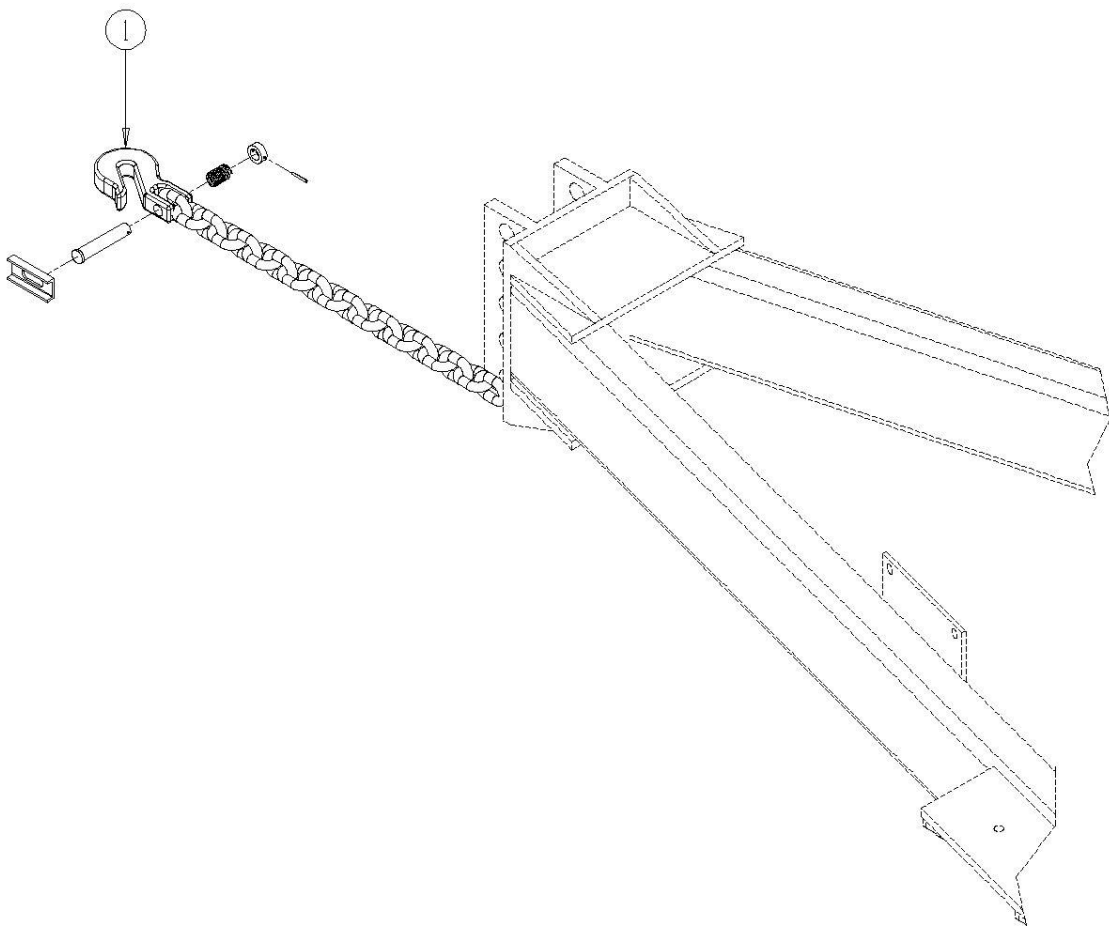
7415-5-01



7415-6-01 Safety Tow Chain

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	FRM-3172	Safety Chain, Agricultural, 60,600 lb. Capacity	1		
101	BL-24-FW	1 1/2' Flat Washer, Zinc	1		
102	BL-16-FW	1' Flat Washer, Zinc	2		
103	BL-16-500-H	1 UNC x 5 HH C/S GR5 ZINC	1		
104	BL-16-LN	1' Lock Nuts w/ Nylon Inserts	1		

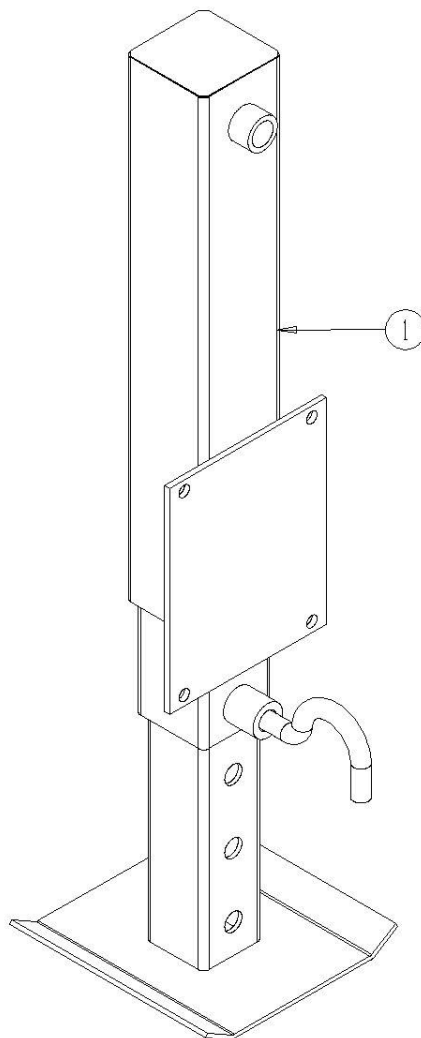
7415-6-01



7415-6-02 Jack Stand

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	WH-1131	Jack, 1880 Spreader	1		

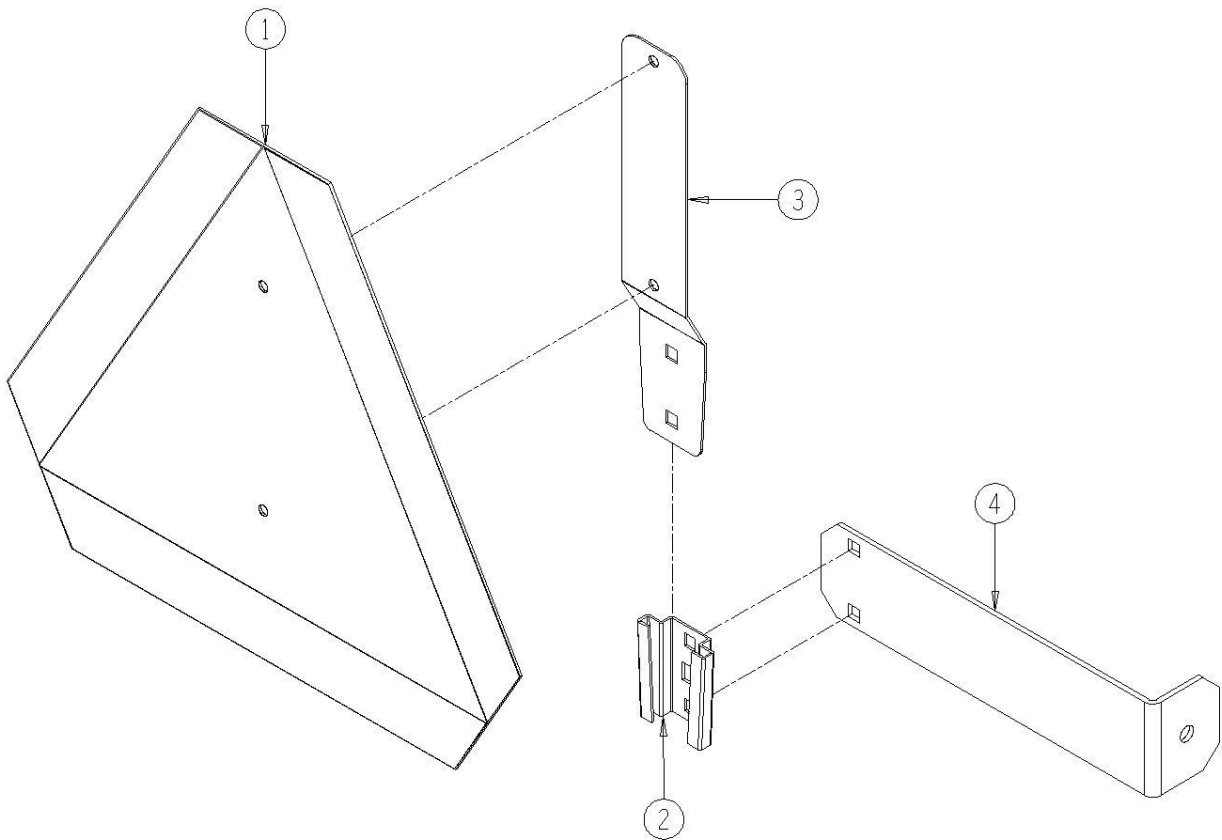
7415-6-02



7415-6-03 SMV Emblem & Brackets

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	SMV-PL	SMV Sign, Metal	1		
2	SMV-S	Socket for Spade Mount	1		
3	SMV-SM	Spade Mount	1		
4	PR63006	Bracket, SMW Sign, Gearbox Mount	1		
101	BL-5-075-H	5/16-18 X ½ HEX CAP G5 ZC	2		
102	BL-4-062-C	1/4" x 5/8" Zinc Carriage Bolt	2		
103	BL-5-LN	5/16-18 HEX LN NE ZC	2		
104	BL-4-LN	1/4-20 HEX LN NE ZC	2		
105	BL-5-FW	5/16 USS FW ZC	2		

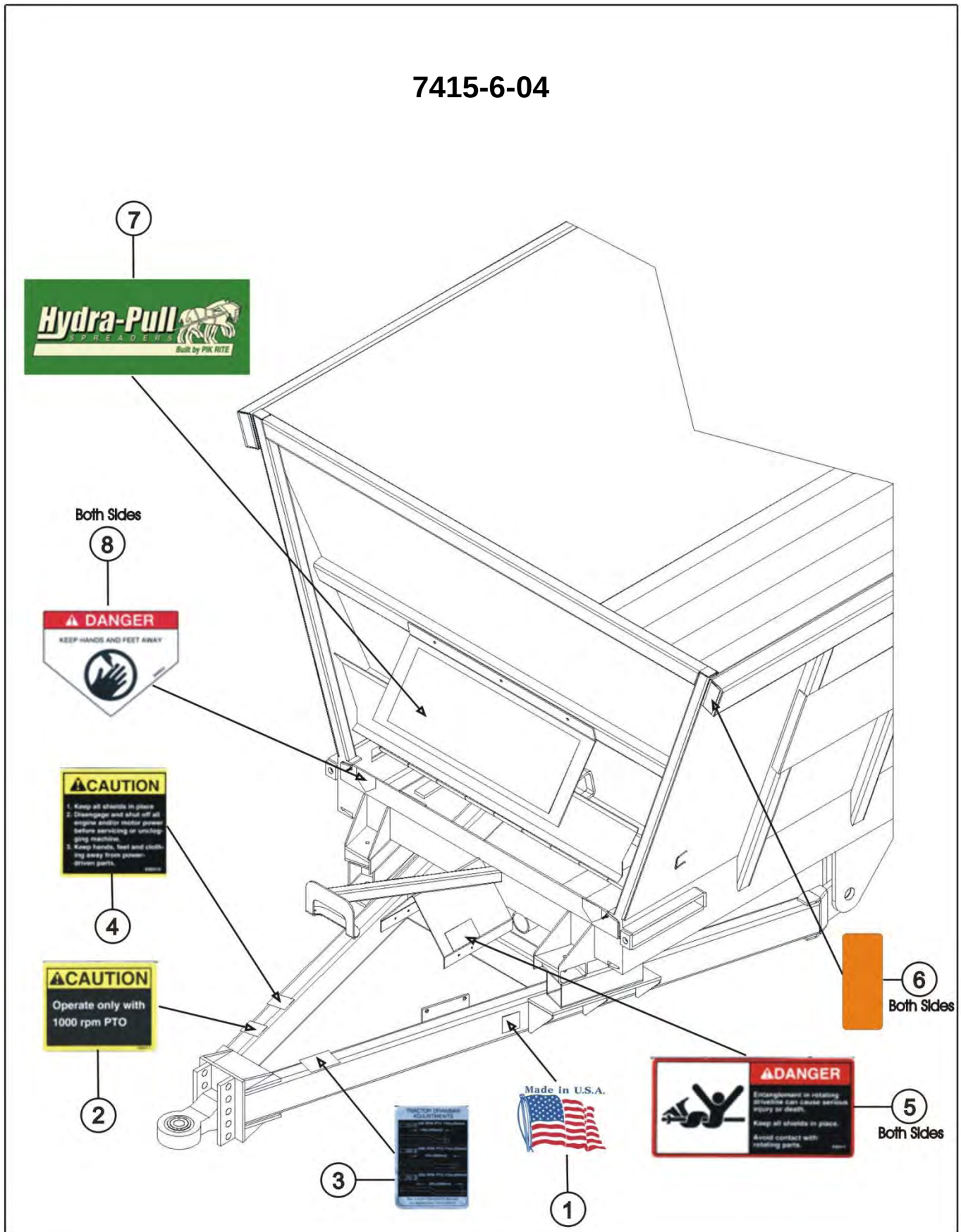
7415-6-03



7415-6-04 Decals, Front of Spreader

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	DC-0011	Decal, All, 'Made in USA', White Back w/ Red & Blue Letters	1		
2	DC-0021	Decal, Caution, 1000 rpm PTO	1		
3	DC-0022	Decal, Tractor Drawbar Adjustments	1		
4	DC-0023	Decal, Caution, Keep All Shields In Place	1		
5	DC-0025	Decal, Danger, Entanglement In Rotating Drive	2		
6	DC-0034	Decal, Amber, Reflector, Spreader	2		** Replace with EL-1226 ** Do Not Order
7	DC-0082	Decal, Hydra-Pull, Large, Front & Side Panels	1		
8	DC-1174	Decal, Danger Keep Hands and Feet Away	2		
9	DC-0013	Decal, 'Improper Hookup May Cause PTO Shaft Failure, Harvesters	1		
101	RI-3-6-P	Pop Rivets 3/16 x 3/8 Domed, .375 head, ea.	2		

7415-6-04



7415-6-05 Decals, Sides & Rear

<u>Ref</u>	<u>Part No.</u>	<u>Description</u>	<u>Parts – Assembly</u>	<u>Will Fit SN</u>	<u>Remarks</u>
1	DC-0025	Decal, Danger, Entanglement In Rotating Drive	2		
2	DC-0026	Decal, Warning, Crushing Under Endgate	4		
3	DC-0030	Decal, Danger, Entanglement In Beater	2		
4	DC-0033	Decal, Red, Reflector, Spreader	2		
5	DC-0034	Decal, Amber, Reflector, Spreader	2		** Replace with EL-1226 ** Do Not Order
6	DC-0038	Decal, Caution, Raise Endgate Completely	2		
7	DC-0082	Decal, Hydra-Pull, Large, Front & Side Panels	2		
8	DC-0083	Decal, 1880vb, Model #	2		
9	DC-4W	Decal, Logo, White, 5.25' Long, Tanks, 1/29/99	2		
10	DC-3025	Red and White Reflective Tape @ 150 ft Roll	0.14667		

7415-6-05

